



CONFORMAL™ CLEAR SERIES 625

PRODUCT PROFILE

GENERIC DESCRIPTION	Methylmethacrylate Acrylic/Hydrophobic Fumed Silica
COMMON USAGE	Conformal Clear is a penetrating, solvent-based masonry coating for virtually all vertical, above-grade concrete, precast, GFRc, exposed aggregate, stucco, terra cotta, brick and block masonry. The treatment does not alter the natural texture of the surface, nor significantly affect the vapor transmission qualities of the substrate. Conformal Clear is designed to darken and highlight the substrate and will not peel or flake. Conformal Clear is compatible with most caulking and sealing compounds. Repels water when used on dense substrates.
COLORS	Clear. Dries to a clear, matte finish. Treated surfaces will appear darker once product has cured.
PERFORMANCE CRITERIA	Contact your Tnemec representative for specific test results.
LIMITATIONS	Conformal Clear is not formulated for use on horizontal or below-grade surfaces. It is not intended to seal visible cracks or as a substitute for repointing defective mortar joints. Conformal Clear must not be applied to damp or wet surfaces and is not intended to provide water-repellency on CMU and other porous substrates.

COATING SYSTEM

WATER REPELLENT PRETREATMENT	Series 625 can be applied in conjunction with a solvent-based Series 660 or 664 water-repellent. Allow the water-repellent pretreatment to cure 12 to 36 hours, then apply Series 625.
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SURFACE PREPARATION

PREVIOUSLY COATED SURFACES	A test patch is required prior to application on previously coated surfaces. Reference the latest version of Technical Bulletin 98-10.
ALL SURFACES	The surface to be treated must be sound, dry and free of cracks, dirt, oils, efflorescence, paint, curing compounds and all other contaminants which may affect the performance of Conformal Clear. Fill all cracks, voids and repoint mortar joints if necessary. New concrete and mortar must be allowed to cure a minimum of twenty-eight (28) days before treatment (Reference SSPC-SP13, ICRI CSP3). Shield glass, wood and other surfaces that are not intended to be treated from overspray. Any overspray should be removed immediately with lacquer thinner or toluene. Also protect asphaltic surfaces, trees, shrubs and other landscaping from overspray.

TECHNICAL DATA

VOLUME SOLIDS	16%
CURING TIME	Series 625 is fully cured for light traffic bearing within 72 hours at 75°F (24°C). Application at temperatures lower than 40°F (4°C) may reduce coverage rates and inhibit curing. Protect treated surfaces from rain and lawn sprinklers for 72 hours. Allow the water-repellent pretreatment to cure between 12 and 36 hours, then apply Series 625.
VOLATILE ORGANIC COMPOUNDS	6.1 lbs/gallon (729 grams/litre)
ACTIVE INGREDIENT	Methylmethacrylate Acrylic Resin
PACKAGING	55 gallon (208.2 L) drums, 5 gallon (18.96 L) pails, 1 gallon (3.79 L) cans
NET WEIGHT PER GALLON	7.78 ± 0.10 lbs/gal (934 g/L)
STORAGE TEMPERATURE	Minimum 35°F (2°C) Maximum 100°F (38°C)
SHELF LIFE	24 months at recommended storage temperature.
FLASH POINT - SETA	69°F (21°C)
HEALTH & SAFETY	Paint and related products contain chemical ingredients which are considered hazardous. Read container label warning and Material Safety Data Sheet for important health and safety information prior to use of this product. Use only in well-ventilated or open areas. Special precautions should be taken to avoid vapor transmission (fumes) from entering the building being treated. Ventilation systems and fresh air intakes should be turned off and closed. All direct routes of vapor ingress such as windows and doors must be secure. Notify occupants of the building prior to application, as vapors may be irritating. Keep out of the reach of children.

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APPLICATION

COVERAGE RATES

Coverage rates are guidelines and will vary depending upon the texture of the surface and porosity of the substrate.

Substrate	Sq. Ft./Gal.	m ² /litre
CMU (porous)	75 - 100	1.8 - 2.5
CMU (normal)	100 - 125	2.5 - 3.1
Concrete	125 - 200	2.5 - 4.9
Stucco	100 - 125	2.5 - 3.1
Precast	150 - 200	3.7 - 4.9
GFRG	150 - 250	3.7 - 6.1
Fired Clay Brick	150 - 200	3.7 - 4.9

MIXING

Mix well prior to application.

THINNING

Do not dilute or thin. Conformal Clear must be used as supplied by the manufacturer.

APPLICATION EQUIPMENT

Apply using airless paint spray equipment, brush or deep nap roller. When using an airless sprayer, use a 0.015 or 0.018 fan spray tip and reduce pressure to point of minimal misting or fogging to produce a wet application. Apply two coats with each application achieving the recommended coverage rates above, allowing 4 to 6 hours between applications.

SURFACE TEMPERATURE

Minimum 40°F (4°C) Maximum 120°F (49°C)
Do not apply in direct sunlight when air temperature exceeds 90°F (32°C).

MAINTENANCE

None required. Life expectancy is dependent upon substrate condition, quality of application.

CLEANUP

Clean equipment after use with lacquer thinner or toluene.

WARRANTY & LIMITATION OF SELLER'S LIABILITY: Chemprobe will provide a warranty application, prior to product installation, upon request. Chemprobe stands behind the performance claims of its products when used in accordance with their design intentions and application instruction. Coverage rates are critical for long life expectancy. Rates must be within the noted ranges on the Coverage Rate Table for a warranty to be valid. Chemprobe under all warranties, expressed or implied, shall be limited to the refund of purchase price or replacement of product, determined at Chemprobe's sole discretion. CHEMPROBE'S WRITTEN WARRANTY IS IN LIEU OF ANY WARRANTY, EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS. A copy of the Chemprobe Warranty, with a valid Warranty number must accompany any warranty claim. A Division of Tnemec Co., Inc.