



SMOOTHING AGENT SERIES 44-809

PRODUCT PROFILE

GENERIC DESCRIPTION	Proprietary Modified Styrene
COMMON USAGE	Used to smooth trowel marks in vinyl ester-based mortars and glass flake-filled linings. Note: Series 44-809 is not to be used as a reducer or thinner. Do not use in products other than vinyl ester-based materials.

TECHNICAL DATA

VOLATILE ORGANIC COMPOUNDS	7.58 lbs/gal (908 g/l)
PACKAGING	1 gallon cans
NET WEIGHT PER GALLON	7.56 ± 0.25 lbs (3.4 ± .11 kg)
SHELF LIFE	24 months at recommended storage temperatures.
FLASH POINT - SETA	88°F (31°C)

APPLICATION

MIXING The Series 44-809 container should be gently shaken by hand prior to use. The material is commonly applied to vinyl ester materials and used to smooth the surface by using a solvent resistant 3/8-inch to 1/2-inch nap roller lightly dampened with Series 44-809. Use a very light rolling pressure to smooth trowel fins in mortar applications and to orient protruding glass flakes in tank linings.

This material may also be sparingly misted on to trowels for smoothing or directly on to the lining and then roll or troweled to achieve the same results. **Note:** When ambient and surface temperatures are above 90°F (32°C) this material may have effect on the film holding characteristics if too much is applied.

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