THIXOTROPIC ADDITIVE

PRODUCT DATA SHEET

SERIES 44-721

PRODUCT PROFILE

GENERIC DESCRIPTION
Thixotropic Additive

COMMON USAGE
An additive that increases the film build characteristics of Series 431.

TECHNICAL DATA

VOLUME SOLIDS
52 ± 1%

VOLATILE ORGANIC COMPOUNDS
3.64 lbs/gal (436 g/L)

PACKAGING
Quart Container

NET WEIGHT PER GALLON
7.74 ± 0.10 lbs (3.51 ± .11 kg)

STORAGE TEMPERATURE
Minimum 40°F (4°C)     Maximum 110°F (43°C)

SHELF LIFE
12 months at recommended storage temperature

FLASH POINT - SETA
>200°F (95°C)

HEALTH & SAFETY
Paint products contain chemical ingredients which are considered hazardous. Read container label warning and Material Safety Data Sheet for important health and safety information prior to the use of this product.

APPLICATION

MIXING
Stir contents of Series 431 Part A, making sure no pigment remains on the bottom. While Part A is under agitation, accurately add up to 2.5 fluid ounces (74 mL) of Series 44-721 Thixotropic Additive for each gallon of Series 431 Part A (Amount of Series 44-721 will depend on the needed increase in viscosity of the Series 431.) Continue agitation until thoroughly mixed. Series 44-721 should be added to Part A only. Note: The use of more than the recommended ratio of 44-721 will adversely affect coating performance.

Shake container before addition to ensure complete incorporation. Add measured amount of 44-721 to Series 431 Part A and mix well under low agitation. Recommended levels are:

<table>
<thead>
<tr>
<th>Series 431 Part A</th>
<th>Series 44-721 Additive</th>
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<tbody>
<tr>
<td>Drum Set: Part A 50.0 Gal (189.2 L)</td>
<td>Up to 125 fl oz (3,697 mL)</td>
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<tr>
<td>Large Kit: Part A 4.0 Gal (15.1 L)</td>
<td>Up to 10 fl oz (296 mL)</td>
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<tr>
<td>Small Kit: Part A 0.5 Gal (1.89 L)</td>
<td>Up to 1.25 fl oz (37 mL)</td>
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