



PRODUCT PROFILE

GENERIC DESCRIPTION	Reactive Color Shading Paste
COMMON USAGE	Highly pigmented, color paste used to shade clear or non-pigmented Series 1415, 1416 and 1418 materials. Generally used to make a self-leveling and/or finish coat, but may also be added to mortar coat-based systems.
COLORS	903 Light Gray, 904 Medium Gray, 905, Dark Gray, 907 Tile Red

TECHNICAL DATA

VOLUME SOLIDS	100%
PACKAGING	Available in half pint cans yielding 0.05 gallons (0.19 L) and quart cans yielding 0.24 (0.91 L).
SHELF LIFE	24 months at recommended storage temperature.
FLASH POINT - SETA	230°F (110°C)

APPLICATION

MIXING	<p>Open 1400 color unit and mix to assure all solids have been re-incorporated into the liquid. Pour and scrape all color from the quart or 1/2-pint into the appropriate Part A side of a Series 1415, 1416 or 1418 container. Using a high-torque, low speed mixer to avoid air entrapment, fully blend and incorporate until a uniform color is achieved. Add Part B and mix to catalyze the unit.</p> <p>If using Series 1400 with Series 211-9106, 211-9111 or 211-9215, add the mortar or bulking powders after shading and catalyzing the Series 1415, 1416 or 1418. Using Series 1400 in mortar coats may affect the troweling characteristics. Always mix Series 1400 Color Packs into Part A before adding the catalyst. Always use the full container of 1400 in order to achieve full opacity of the finish. Additional units of 1400 will not increase opacity and may adversely affect the products ratio. Note: If shading and using a Series 1400 Color Pack in services other than secondary containment or intermittent immersion service, contact Tnemec Technical Services for approved efficacy.</p>
THINNING	Do Not Thin

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