



Safety Data Sheet

Issue Date 23-Jul-2019

Revision Date 23-Jul-2019

Revision Number 2

1. IDENTIFICATION

Product identifier

Product Code F425-1249A
Product Name EPOXOLINE ARO METHANE

Other means of identification

Common Name SERIES 425, PART A
Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use industrial paint.
Uses advised against Consumer use, For professional use only. Not for residential use.

Details of the supplier of the safety data sheet

Manufacturer Address Tnemec Company, Inc. 6800 Corporate Drive, Kansas City, MO 64120-1372 816-474-3400
Distributor Tnemec Company, Inc. 86 Boul, des Entreprises, Ste. 203, Boisbriand, Quebec Canada J7G 2T3

Emergency telephone number

Company Phone Number Tnemec Regulatory Dept: 816-474-3400
24 Hour Emergency Phone Number 800-535-5053 (Infotrac)

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Carcinogenicity	Category 2
Specific target organ toxicity (single exposure)	Category 3

Label elements

EMERGENCY OVERVIEW

WARNING

Hazard statements

Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
Suspected of causing cancer
May cause respiratory irritation. May cause drowsiness or dizziness

**Appearance** No information available**Physical state** liquid**Odor** Slight**Precautionary Statements****Prevention**

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Contaminated work clothing should not be allowed out of the workplace
 Wear protective gloves
 Use only outdoors or in a well-ventilated area

Response

IF exposed or concerned: Get medical advice/attention
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 IF ON SKIN: Wash with plenty of soap and water
 Take off contaminated clothing and wash before reuse
 If skin irritation or rash occurs: Get medical advice/attention
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

Storage

Store locked up
 Store in a well-ventilated place. Keep container tightly closed
 Keep away from children

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)**Other information**

Toxic to aquatic life with long lasting effects
 SEE SAFETY DATA SHEET

Cancer hazard. Contains crystalline silica which can cause cancer. (Risk of cancer depends on duration and level of exposure).

Respirable crystalline silica (quartz) can cause silicosis, a fibrosis (scarring) of the lungs

Acute Toxicity 0 % of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS No.	Weight-%
EPOXY RESIN (LER)	25085-99-8	30 - <60%
CRYSTALLINE SILICA (QUARTZ)	14808-60-7	10 - <30%
ALUMINUM OXIDES	1344-28-1	1 - <10%
TALC (RESPIRABLE DUST)	14807-96-6	1 - <10%
BENZYL ALCOHOL	100-51-6	1 - <10%
ETHYL BENZENE	100-41-4	0.1 - <1%

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	If symptoms persist, call a physician.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, consult a specialist.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Consult a physician.
Inhalation	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention immediately.
Ingestion	If swallowed, do not induce vomiting. Get medical attention immediately.
Self-protection of the first aider	Use personal protective equipment. Avoid contact with eyes, skin and clothing.

Most important symptoms and effects, both acute and delayed

Notes to physician	Treat symptomatically.
---------------------------	------------------------

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Carbon dioxide. Foam. Dry chemical.

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapours In the event of fire and/or explosion do not breathe fumes

Hazardous combustion products Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Phenolics. Carbon oxides.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Use personal protective equipment. Avoid contact with eyes, skin and clothing. Ensure adequate ventilation. Remove all sources of ignition.
-----------------------------	---

Environmental Precautions

Environmental precautions	Prevent further leakage or spillage if safe to do so. Do not flush into surface water or sanitary sewer system.
----------------------------------	---

Methods and material for containment and cleaning up

Methods for containment	Remove all sources of ignition. Spills may be collected with inert, absorbent material for proper disposal. Use non-sparking tools, protective gloves, goggles and clothing, adequate ventilation, avoid the breathing of vapors and use respiratory protective devices. Transfer absorbent material to suitable containers for proper disposal.
--------------------------------	--

Methods for cleaning up Pick up and transfer to properly labelled containers.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Wear personal protective equipment. Remove and wash contaminated clothing before re-use. Avoid contact with eyes, skin and clothing. Handle in accordance with good industrial hygiene and safety practice. Do not breathe vapours or spray mist. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Keep in a dry, cool and well-ventilated place. Keep out of the reach of children.

Incompatible products Acids. Bases. Amines.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure guidelines

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
CRYSTALLINE SILICA (QUARTZ) 14808-60-7	TWA: 0.025 mg/m ³	TWA: 0.1 mg/m ³ TWA: 50 µg/m ³	50 mg/m ³
ALUMINUM OXIDES 1344-28-1	TWA: 1 mg/m ³	TWA: 10 mg/m ³ TWA: 5 mg/m ³ TWA: 15 mg/m ³	
TALC (RESPIRABLE DUST) 14807-96-6	TWA: 2 mg/m ³	TWA: 2 mg/m ³	1000 mg/m ³
ETHYL BENZENE 100-41-4	TWA: 20 ppm	TWA: 100 ppm TWA: 435 mg/m ³ STEL: 125 ppm STEL: 545 mg/m ³	800 ppm

Appropriate engineering controls

Engineering measures Sufficient ventilation, in volume and pattern, should be provided through both local and general exhaust to keep the air contaminant concentration below current applicable OSHA Permissible Exposure Limits (PEL) and ACGIH's Threshold Limit Values (TLV). Appropriate ventilation should be employed to remove hazardous decomposition products formed during welding or flame cutting operations of surfaces coated with this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Safety glasses with side-shields If splashes are likely to occur, wear face-shield.

Skin and body protection Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory protection Use only with adequate ventilation. Do not breathe vapors, spray mist, or dust. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor/mist or dust levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application. Follow respirator manufacturer's directions for respirator use.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice. Avoid breathing dust created by cutting, sanding, or grinding.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	liquid	Odor	Slight
Appearance	No information available	Odor threshold	No information available
Color	No information available		

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH		No data available
Melting point / freezing point	No data available	
Boiling point / boiling range		No information available
Flash point	> 110 °C / > 230 °F	Pensky Martens - Closed Cup
Evaporation rate		No data available
Flammability (solid, gas)	No data available	
Flammability Limit in Air		No data available
Upper flammability limit	NA	
Lower flammability limit	NA	
Vapor pressure		No data available
Vapor density		No data available
Specific gravity	1.51794	g/cm3
Water solubility	Insoluble in cold water	
Solubility in other solvents		No data available
Partition coefficient: n-octanol/water		No data available
Autoignition temperature	No data available	No data available
Decomposition temperature	No information available	No data available
Kinematic viscosity	No information available	No data available
Dynamic viscosity	24000 centipoises	approx

Other Information

Molecular weight	No information available
Density	12.65965 lbs/gal
Volatile organic compounds (VOC) content	0.15192 lbs/gal
Total volatiles weight percent	1.2 %
Total volatiles volume percent	2.03 %
Bulk density	No information available

10. STABILITY AND REACTIVITY**Reactivity**

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Acids, Bases, Amines

Hazardous decomposition products

Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Phenolics. Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure

Inhalation	May cause central nervous system depression with nausea, headache, dizziness, vomiting, and incoordination.
Eye contact	Causes serious eye irritation.
Skin contact	Irritating to skin. May cause sensitization by skin contact.
Ingestion	Harmful if swallowed.

Chemical name	LD50 Oral	LD50 Dermal	LC50 Inhalation
ALUMINUM OXIDES 1344-28-1	> 5000 mg/kg (Rat)	-	-
BENZYL ALCOHOL 100-51-6	= 1230 mg/kg (Rat)	= 2 g/kg (Rabbit)	= 8.8 mg/L (Rat) 4 h
ETHYL BENZENE 100-41-4	= 3500 mg/kg (Rat)	= 15400 mg/kg (Rabbit)	= 17.4 mg/L (Rat) 4 h

Information on toxicological effects

Symptoms	Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Skin disorders. Irritating to eyes and skin.
-----------------	---

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Chronic Toxicity	NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. Skin sensitizer. Substances known to be carcinogenic to man.
Sensitization	May cause sensitization of susceptible persons.
Mutagenicity	No information available.
Carcinogenicity	The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
CRYSTALLINE SILICA (QUARTZ) 14808-60-7	A2	Group 1	Known	X
TALC (RESPIRABLE DUST) 14807-96-6		Group 3	-	
ETHYL BENZENE 100-41-4	A3	Group 2B	-	X

Reproductive effects	No information available.
STOT - single exposure	No information available
STOT - repeated exposure	Causes damage to organs through prolonged or repeated exposure
Target organ effects	Central Vascular System (CVS), Eyes, respiratory system, Skin.
Aspiration hazard	No information available.

Acute Toxicity	0 % of the mixture consists of ingredient(s) of unknown toxicity.
-----------------------	---

12. ECOLOGICAL INFORMATION**Ecotoxicity**

Toxic to aquatic life with long lasting effects

38.6135 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical name	Toxicity to algae	Toxicity to fish	Toxicity to daphnia
EPOXY RESIN (LER) 25085-99-8	11 mg/L 72 hr	2 mg/L 96 hr Oncorhynchus mykiss	1.8 mg/L 48h
TALC (RESPIRABLE DUST) 14807-96-6	-	100: 96 h Brachydanio rerio g/L LC50 semi-static	-
BENZYL ALCOHOL 100-51-6	35: 3 h Anabaena variabilis mg/L EC50	10: 96 h Lepomis macrochirus mg/L LC50 static 460: 96 h Pimephales promelas mg/L LC50 static	23: 48 h water flea mg/L EC50

ETHYL BENZENE 100-41-4	1.7 - 7.6: 96 h Pseudokirchneriella subcapitata mg/L EC50 static 2.6 - 11.3: 72 h Pseudokirchneriella subcapitata mg/L EC50 static 4.6: 72 h Pseudokirchneriella subcapitata mg/L EC50 438: 96 h Pseudokirchneriella subcapitata mg/L EC50	11.0 - 18.0: 96 h Oncorhynchus mykiss mg/L LC50 static 7.55 - 11: 96 h Pimephales promelas mg/L LC50 flow-through 9.1 - 15.6: 96 h Pimephales promelas mg/L LC50 static 32: 96 h Lepomis macrochirus mg/L LC50 static 4.2: 96 h Oncorhynchus mykiss mg/L LC50 semi-static 9.6: 96 h Poecilia reticulata mg/L LC50 static	1.8 - 2.4: 48 h Daphnia magna mg/L EC50
---------------------------	--	--	---

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility in Environmental Media

Chemical name	log Pow
EPOXY RESIN (LER) 25085-99-8	3
BENZYL ALCOHOL 100-51-6	1.1
ETHYL BENZENE 100-41-4	3.118

Other Adverse Effects

No information available

13. DISPOSAL CONSIDERATIONS**Waste treatment methods****Disposal Methods**

It must undergo special treatment, e.g. at suitable disposal site, to comply with local regulations.

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal.

US EPA Waste Number

Chemical name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
XYLENE 1330-20-7		Included in waste stream: F039		U239
ETHYL BENZENE 100-41-4		Included in waste stream: F039		
BENZENE 71-43-2	U019	Included in waste streams: F005, F024, F025, F037, F038, F039, K085, K104, K105, K141, K142, K143, K144, K145, K147, K151, K159, K169, K171, K172	0.5 mg/L regulatory level	U019
CUMENE (SKIN) 98-82-8				U055

California Hazardous Waste Status

Chemical name	CAWAST
ETHYL BENZENE 100-41-4	Toxic Ignitable

14. TRANSPORT INFORMATION

DOT

Proper Shipping Name PAINT & RELATED MATERIAL NOT REGULATED

Additional information

Call TNE MEC Traffic Department - 816-474-3400 for additional information or other modes of Transportation.

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
 DSL/NDSL Does Not Comply
 EINECS/ELINCS Does Not Comply
 ENCS Does Not Comply
 IECSC Complies
 KECL Does Not Comply
 PICCS Does Not Comply
 AICS Complies

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
 DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
 EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances
 ENCS - Japan Existing and New Chemical Substances
 IECSC - China Inventory of Existing Chemical Substances
 KECL - Korean Existing and Evaluated Chemical Substances
 PICCS - Philippines Inventory of Chemicals and Chemical Substances
 AICS - Australian Inventory of Chemical Substances

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

Chemical name	HAPS Data
ETHYL BENZENE	

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and and Title 40n of the Code of Federal Regulations, Part 372:

Chemical name	SARA 313 - Threshold Values
ALUMINUM OXIDES - 1344-28-1	1.0
ETHYL BENZENE - 100-41-4	0.1

SARA 311/312 Hazardous

Categorization

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Clean Water Act

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
ETHYL BENZENE 100-41-4	1000 lb	X	X	X

CERCLA

Chemical name	Hazardous Substances RQs	CERCLA EHS RQs	RQ
ETHYL BENZENE 100-41-4	1000 lb		RQ 1000 lb final RQ RQ 454 kg final RQ

California Prop. 65

WARNING: This product can expose you to the following chemicals which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Chemical name	California Prop. 65
CRYSTALLINE SILICA (QUARTZ) - 14808-60-7	Carcinogen
ETHYL BENZENE - 100-41-4	Carcinogen
PETROLEUM SOLVENT (NAPHTHA) - 64742-95-6	Developmental
BENZENE - 71-43-2	Carcinogen Developmental Male Reproductive
CUMENE (SKIN) - 98-82-8	Carcinogen

California SCAQMD Rule 443

Contains Photochemically Reactive Solvent

State Right-to-Know

Chemical name	New Jersey	Massachusetts	Pennsylvania
CRYSTALLINE SILICA (QUARTZ) 14808-60-7	X	X	X
ALUMINUM OXIDES 1344-28-1	X	X	X
TALC (RESPIRABLE DUST) 14807-96-6	X	X	X
BENZYL ALCOHOL 100-51-6		X	X
ETHYL BENZENE 100-41-4	X	X	X

16. OTHER INFORMATION

NFPA Health 2 Flammability 0 Instability 1 Physical hazard *
HMIS (Hazardous Material Information System) Health 2* Flammability 0 Reactivity 1

Prepared By Tnemec Regulatory Dept: 816-474-3400
 Revision Date 23-Jul-2019

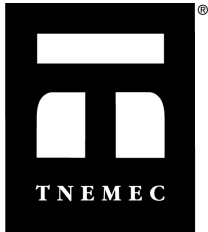
Revision Summary
 1 9 13 15 4 5 6 7 10 8 11 14

Disclaimer

For specific information regarding occupational safety and health standards, please refer to the Code of Federal Regulations, Title 29, Part 1910.

To the best of our knowledge, the information contained herein is accurate. However, neither the Tnemec Company or any of its subsidiaries assume any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.

End of SDS



Safety Data Sheet

Issue Date 23-Jul-2019

Revision Date 23-Jul-2019

Revision Number 3

1. IDENTIFICATION

Product identifier

Product Code F425-0425B
Product Name EPOXOLINE ARO AMINE

Other means of identification

Common Name SERIES 425, PART B
UN/ID no. 3066
Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use industrial paint.
Uses advised against Consumer use, For professional use only. Not for residential use.

Details of the supplier of the safety data sheet

Manufacturer Address Tnemec Company, Inc. 6800 Corporate Drive, Kansas City, MO 64120-1372 816-474-3400
Distributor Tnemec Company, Inc. 86 Boul, des Entreprises, Ste. 203, Boisbriand, Quebec Canada J7G 2T3

Emergency telephone number

Company Phone Number Tnemec Regulatory Dept: 816-474-3400
24 Hour Emergency Phone Number 800-535-5053 (Infotrac)

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Inhalation (Vapors)	Category 3
Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Reproductive Toxicity	Category 1B
Specific target organ toxicity (single exposure)	Category 2
Specific target organ toxicity (repeated exposure)	Category 1
Flammable Liquids	Category 4
Corrosive to Metals	Category 1

Label elements

EMERGENCY OVERVIEW

Danger

Hazard statements

Toxic if inhaled
Causes severe skin burns and eye damage
May cause an allergic skin reaction
May damage fertility or the unborn child
May cause damage to organs
Causes damage to organs through prolonged or repeated exposure

Combustible liquid
 May be corrosive to metals



Appearance No information available

Physical state liquid

Odor Slight

Precautionary Statements

Prevention

- Obtain special instructions before use
- Do not handle until all safety precautions have been read and understood
- Use personal protective equipment as required
- Use only outdoors or in a well-ventilated area
- Do not breathe dust/fume/gas/mist/vapors/spray
- Wash face, hands and any exposed skin thoroughly after handling
- Contaminated work clothing should not be allowed out of the workplace
- Wear protective gloves
- Do not eat, drink or smoke when using this product
- Keep only in original container

Response

- Immediately call a POISON CENTER or doctor/physician
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
- Immediately call a POISON CENTER or doctor/physician
- IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
- Wash contaminated clothing before reuse
- If skin irritation or rash occurs: Get medical advice/attention
- IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
- Immediately call a POISON CENTER or doctor/physician
- IF SWALLOWED: Rinse mouth. DO NOT induce vomiting
- Absorb spillage to prevent material damage

Storage

- Store locked up
- Store in a well-ventilated place. Keep container tightly closed
- Keep away from children
- Store in corrosive resistant/metal/plastic container with a resistant inner liner

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Other information

- May be harmful if swallowed
- May be harmful in contact with skin
- Harmful to aquatic life with long lasting effects
- SEE SAFETY DATA SHEET

Acute Toxicity 0 % of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS No.	Weight-%
SILICON DIOXIDE/ALUMINUM OXIDES	66402-68-4	30 - <60%

DIETHYLENE TRIAMINE	111-40-0	10 - <30%
MODIFIED ALIPHATIC AMINE	-	10 - <30%
BENZYL ALCOHOL	100-51-6	1 - <10%
P-P'-ISOPROPYLIDENEDIPHENOL	80-05-7	1 - <10%
TITANIUM DIOXIDE (TOTAL DUST)	13463-67-7	1 - <10%

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	If symptoms persist, call a physician.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Call a physician immediately.
Skin contact	Call a physician immediately. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.
Inhalation	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention immediately.
Ingestion	If swallowed, do not induce vomiting. Get medical attention immediately.
Self-protection of the first aider	Use personal protective equipment. Avoid contact with eyes, skin and clothing.

Most important symptoms and effects, both acute and delayed

Notes to physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Carbon dioxide. Foam. Dry chemical.

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapours In the event of fire and/or explosion do not breathe fumes

Hazardous combustion products Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Ammonia. Oxides of nitrogen. Nitric acid, nitrosamine. Aldehydes. Chlorine.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with eyes, skin and clothing. Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition.

Environmental Precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Do not flush into surface water or sanitary sewer system.

Methods and material for containment and cleaning up

Methods for containment Remove all sources of ignition. Spills may be collected with inert, absorbent material for proper disposal. Use non-sparking tools, protective gloves, goggles and clothing, adequate ventilation, avoid the breathing of vapors and use respiratory protective devices. Transfer absorbent material to suitable containers for proper disposal.

Methods for cleaning up Pick up and transfer to properly labelled containers.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Handle in accordance with good industrial hygiene and safety practice. Wear personal protective equipment. Avoid contact with eyes, skin and clothing. Remove and wash contaminated clothing before re-use. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Do not breathe vapours or spray mist. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not ingest. To avoid ignition of vapours by static electricity discharge, all metal parts of the equipment must be grounded. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Store locked up. Keep in a dry, cool and well-ventilated place. Keep out of the reach of children.

Incompatible products Incompatible with oxidizing agents. Acids. sodium hypochlorite. Peroxides. Metals. Hydroxyl Compounds.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters**Exposure guidelines**

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
SILICON DIOXIDE/ALUMINUM OXIDES 66402-68-4	TWA: 5 mg/m ³ TWA: 0.02 mg/m ³ TWA: 0.1 mg/m ³	Ceiling: 5 mg/m ³	500 mg/m ³ 25 mg/m ³
DIETHYLENE TRIAMINE 111-40-0	TWA: 1 ppm Skin	TWA: 1 ppm TWA: 4 mg/m ³	
TITANIUM DIOXIDE (TOTAL DUST) 13463-67-7	TWA: 10 mg/m ³	TWA: 10 mg/m ³ TWA: 15 mg/m ³	5000 mg/m ³

Appropriate engineering controls

Engineering measures Sufficient ventilation, in volume and pattern, should be provided through both local and general exhaust to keep the air contaminant concentration below current applicable OSHA Permissible Exposure Limits (PEL) and ACGIH's Threshold Limit Values (TLV). Appropriate ventilation should be employed to remove hazardous decomposition products formed during welding or flame cutting operations of surfaces coated with this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Tightly fitting safety goggles If splashes are likely to occur, wear face-shield.

Skin and body protection Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory protection Use only with adequate ventilation. Do not breathe vapors, spray mist, or dust. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor/mist or dust levels are above applicable

limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application. Follow respirator manufacturer's directions for respirator use.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice. Avoid breathing dust created by cutting, sanding, or grinding.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	liquid	Odor	Slight
Appearance	No information available	Odor threshold	No information available
Color	No information available		

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH		No data available
Melting point / freezing point	No data available	
Boiling point / boiling range		No information available
Flash point	64 °C / 148.00 °F	Pensky Martens - Closed Cup
Evaporation rate		No data available
Flammability (solid, gas)	No data available	
Flammability Limit in Air		No data available
Upper flammability limit	NA	
Lower flammability limit	NA	
Vapor pressure		No data available
Vapor density		No data available
Specific gravity	1.56689	g/cm3
Water solubility	Insoluble in cold water	
Solubility in other solvents		No data available
Partition coefficient: n-octanol/water		No data available
Autoignition temperature	No data available	No data available
Decomposition temperature	No information available	No data available
Kinematic viscosity	No information available	No data available
Dynamic viscosity	38000 centipoises	approx

Other Information

Molecular weight	No information available
Density	13.06785 lbs/gal
Volatile organic compounds (VOC) content	0.13983 lbs/gal
Total volatiles weight percent	1.07 %
Total volatiles volume percent	1.65 %
Bulk density	No information available

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Incompatible with oxidizing agents, Acids, sodium hypochlorite, Peroxides, Metals, Hydroxyl Compounds

Hazardous decomposition products

Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Nitric acid or nitrosamines. Ammonia. Aldehydes.

11. TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure

Inhalation	Toxic by inhalation. Symptoms of overexposure are dizziness, headache, tiredness, nausea, unconsciousness, cessation of breathing.
Eye contact	Causes serious eye damage.
Skin contact	Causes severe skin burns. May cause sensitization by skin contact.
Ingestion	Harmful if swallowed.

Chemical name	LD50 Oral	LD50 Dermal	LC50 Inhalation
DIETHYLENE TRIAMINE 111-40-0	= 1080 mg/kg (Rat)	= 672 mg/kg (Rabbit)	= 70 mg/L (Rat) 4 h
BENZYL ALCOHOL 100-51-6	= 1230 mg/kg (Rat)	= 2 g/kg (Rabbit)	= 8.8 mg/L (Rat) 4 h
P-P'-ISOPROPYLIDENEDIPHENOL 80-05-7	= 3300 mg/kg (Rat)	= 3 mL/kg (Rabbit)	> 170 mg/m ³ (Rat) 6 h
TITANIUM DIOXIDE (TOTAL DUST) 13463-67-7	> 10000 mg/kg (Rat)	-	-

Information on toxicological effects

Symptoms Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Skin disorders. Irritating to eyes and skin.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Chronic Toxicity NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. Skin sensitizer. Substances known to impair fertility. Toxic by inhalation. Causes burns to skin and eyes.

Sensitization May cause sensitization of susceptible persons.

Mutagenicity No information available.

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
TITANIUM DIOXIDE (TOTAL DUST) 13463-67-7		Group 2B	-	X

Reproductive effects Suspected of damaging fertility or the unborn child.

STOT - single exposure Causes damage to organs

STOT - repeated exposure Causes damage to organs through prolonged or repeated exposure

Target organ effects Eyes, respiratory system, Skin, blood, Central nervous system, kidney.

Aspiration hazard No information available.

Acute Toxicity 0 % of the mixture consists of ingredient(s) of unknown toxicity.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects

1.10718 % of the mixture consists of components(s) of unknown hazards to the aquatic environment

Chemical name	Toxicity to algae	Toxicity to fish	Toxicity to daphnia
DIETHYLENE TRIAMINE 111-40-0	1164: 72 h Pseudokirchneriella subcapitata mg/L EC50 345.6: 96 h Pseudokirchneriella subcapitata mg/L EC50 592: 96 h Desmodesmus subspicatus mg/L EC50	1014: 96 h Poecilia reticulata mg/L LC50 semi-static 248: 96 h Poecilia reticulata mg/L LC50 static 430: 96 h Leuciscus idus mg/L LC50 semi-static	16: 48 h Daphnia magna mg/L EC50 37: 24 h Daphnia magna mg/L EC50
BENZYL ALCOHOL 100-51-6	35: 3 h Anabaena variabilis mg/L EC50	10: 96 h Lepomis macrochirus mg/L LC50 static 460: 96 h Pimephales promelas mg/L LC50 static	23: 48 h water flea mg/L EC50
P-P'-ISOPROPYLIDENEDIPHENOL L 80-05-7	2.5: 96 h Pseudokirchneriella subcapitata mg/L EC50	3.6 - 5.4: 96 h Pimephales promelas mg/L LC50 flow-through 4.0 - 5.5: 96 h Pimephales promelas mg/L LC50 static 4: 96 h Oncorhynchus mykiss mg/L LC50 9.9: 96 h Brachydanio rerio mg/L LC50 static	9.2 - 11.4: 48 h Daphnia magna mg/L EC50 Static 10.2: 48 h Daphnia magna mg/L EC50 3.9: 48 h Daphnia magna mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility in Environmental Media

Chemical name	log Pow
DIETHYLENE TRIAMINE 111-40-0	-1.3
BENZYL ALCOHOL 100-51-6	1.1
P-P'-ISOPROPYLIDENEDIPHENOL 80-05-7	2.2

Other Adverse Effects

No information available

13. DISPOSAL CONSIDERATIONS**Waste treatment methods****Disposal Methods**

It must undergo special treatment, e.g. at suitable disposal site, to comply with local regulations.

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal.

Chemical name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
BENZENE 71-43-2	U019	Included in waste streams: F005, F024, F025, F037, F038, F039, K085, K104, K105, K141, K142, K143, K144, K145, K147, K151, K159, K169, K171, K172	0.5 mg/L regulatory level	U019
CUMENE (SKIN) 98-82-8				U055

California Hazardous Waste Status

Chemical name	CAWAST
SILICON DIOXIDE/ALUMINUM OXIDES 66402-68-4	Toxic
DIETHYLENE TRIAMINE 111-40-0	Toxic

14. TRANSPORT INFORMATION

DOT

UN/ID no. 3066
 Proper Shipping Name PAINT
 Hazard Class 8
 Packing Group III
 Emergency Response Guide Number 153

Additional information

Call TNE MEC Traffic Department - 816-474-3400 for additional information or other modes of Transportation.

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
 DSL/NDSL Does Not Comply
 EINECS/ELINCS Does Not Comply
 ENCS Does Not Comply
 IECSC Complies
 KECL Does Not Comply
 PICCS Does Not Comply
 AICS Complies

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
 DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
 EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances
 ENCS - Japan Existing and New Chemical Substances
 IECSC - China Inventory of Existing Chemical Substances
 KECL - Korean Existing and Evaluated Chemical Substances
 PICCS - Philippines Inventory of Chemicals and Chemical Substances
 AICS - Australian Inventory of Chemical Substances

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

Chemical name HAPS Data
 SILICON DIOXIDE/ALUMINUM OXIDES

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and and Title 40n of the Code of Federal Regulations, Part 372:

Chemical name	SARA 313 - Threshold Values
SILICON DIOXIDE/ALUMINUM OXIDES - 66402-68-4	1.0
P-P'-ISOPROPYLIDENEDIPHENOL - 80-05-7	1.0

SARA 311/312 Hazardous

Categorization

Acute Health Hazard Yes
 Chronic Health Hazard Yes
 Fire Hazard Yes
 Sudden Release of Pressure Hazard No
 Reactive Hazard No

Clean Water Act

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
SILICON DIOXIDE/ALUMINUM OXIDES 66402-68-4		X		

CERCLA

California Prop. 65

WARNING: This product can expose you to the following chemicals which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Chemical name	California Prop. 65
P-P'-ISOPROPYLDENEDIPHENOL - 80-05-7	Female Reproductive
TITANIUM DIOXIDE (TOTAL DUST) - 13463-67-7	Carcinogen
AMORPHOUS SILICA - 7631-86-9	Carcinogen
PETROLEUM SOLVENT (NAPTHA) - 64742-95-6	Developmental
BENZENE - 71-43-2	Carcinogen Developmental Male Reproductive
CUMENE (SKIN) - 98-82-8	Carcinogen

California SCAQMD Rule 443

Contains Photochemically Reactive Solvent

State Right-to-Know

Chemical name	New Jersey	Massachusetts	Pennsylvania
SILICON DIOXIDE/ALUMINUM OXIDES 66402-68-4	X		X
DIETHYLENE TRIAMINE 111-40-0	X	X	X
BENZYL ALCOHOL 100-51-6		X	X
P-P'-ISOPROPYLDENEDIPHENOL L 80-05-7	X	X	X
TITANIUM DIOXIDE (TOTAL DUST) 13463-67-7	X	X	X

16. OTHER INFORMATION

NFPA	Health 3	Flammability 2	Instability 1	Physical hazard *
HMIS (Hazardous Material Information System)	Health 3*	Flammability 2	Reactivity 1	

Prepared By Tnemec Regulatory Dept: 816-474-3400
Revision Date 23-Jul-2019

Revision Summary
 1 9 4 5 6 7 10 8 11 13 15 14

Disclaimer

For specific information regarding occupational safety and health standards, please refer to the Code of Federal Regulations, Title 29, Part 1910.

To the best of our knowledge, the information contained herein is accurate. However, neither the Tnemec Company or any of its subsidiaries assume any liability whatsoever for the accuracy of completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.

End of SDS