



Safety Data Sheet

Issue Date No data available

Revision Date 20-Feb-2015

Revision Number 3

1. IDENTIFICATION

Product identifier

Product Code S295-0000A
Product Name CRU CLEAR

Other means of identification

Common Name SERIES 295 PART A

Recommended use of the chemical and restrictions on use

Recommended Use industrial paint.
Uses advised against Consumer use, For professional use only. Not for residential use.

Details of the supplier of the safety data sheet

Manufacturer Address

Tnemec Company, Inc. 6800 Corporate Drive, Kansas City, MO 64120-1372

Emergency telephone number

Company Phone Number Tnemec Regulatory Dept: 816-474-3400
24 Hour Emergency Phone Number 800-535-5053 (Infotrac)

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Specific target organ toxicity (repeated exposure)	Category 2
Flammable Liquids	Category 3


Label elements

EMERGENCY OVERVIEW

WARNING

Hazard statements

Harmful if swallowed
Causes serious eye irritation
May cause an allergic skin reaction
May cause damage to organs through prolonged or repeated exposure
Flammable liquid and vapor



Appearance clear
Physical state liquid
Odor Strong

Precautionary Statements

Prevention

Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Wear protective gloves/protective clothing/eye protection/face protection
 Contaminated work clothing should not be allowed out of the workplace
 Do not breathe dust/fume/gas/mist/vapors/spray
 Keep away from heat/sparks/open flames/hot surfaces. — No smoking
 Keep container tightly closed
 Ground/bond container and receiving equipment
 Use explosion-proof electrical/ventilating/lighting/mixing/equipment
 Use only non-sparking tools
 Take precautionary measures against static discharge

Response

Get medical advice/attention if you feel unwell
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 If skin irritation or rash occurs: Get medical advice/attention
 Wash contaminated clothing before reuse
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
 Rinse mouth
 In case of fire: Use CO2, dry chemical, or foam for extinction

Storage

Store in a well-ventilated place. Keep cool
 Keep away from children

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Other information

May be harmful in contact with skin
 Toxic to aquatic life with long lasting effects
 SEE SAFETY DATA SHEET
 Acute Toxicity 51.03359856 % of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS-No	Weight-%
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE	108-65-6	10 - 30%
2-HEPTANONE	-	10 - 30%
HEXYL ACETATE	142-92-7	1 - 10%
BIS (PENTAMETHYLPIPERIDYL) SEBACATE	41556-26-7	1 - 10%

XYLENE	1330-20-7	1 - 10%
--------	-----------	---------

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	If symptoms persist, call a physician.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms persist, call a physician.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If symptoms persist, call a physician.
Inhalation	Remove to fresh air. Oxygen or artificial respiration if needed.
Ingestion	If swallowed, do not induce vomiting. Get medical attention immediately.
Self-protection of the first aider	Use personal protective equipment. Avoid contact with eyes, skin and clothing.

Most important symptoms and effects, both acute and delayed

Notes to physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Carbon dioxide (CO₂). Foam. Dry chemical.

Unsuitable extinguishing media Water.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapours In the event of fire and/or explosion do not breathe fumes

Hazardous combustion products Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Carbon dioxide (CO₂). Hydrocarbons. Nitrogen oxides (NO_x). Chlorine. Fluorine.

Protective equipment and precautions for firefighters

Use water spray to cool unopened containers. In the event of fire, wear self-contained breathing apparatus. Keep away from heat/sparks/open flames/hot surfaces. MAY CAUSE HEAT AND PRESSURE BUILD-UP IN CLOSED CONTAINERS. Solvent vapors are heavier than air and may spread along floors. Flash back possible over considerable distance.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with eyes, skin and clothing. Use personal protective equipment. Remove all sources of ignition.

Environmental Precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Do not flush into surface water or sanitary sewer system.

Methods and material for containment and cleaning up

Methods for containment Remove all sources of ignition. Spills may be collected with inert, absorbent material for proper disposal. Use non-sparking tools, protective gloves, goggles and clothing, adequate ventilation, avoid the breathing of vapors and use respiratory protective devices. Transfer absorbent material to suitable containers for proper disposal.

Methods for cleaning up If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Avoid contact with eyes, skin and clothing. Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Do not eat, drink or smoke when using this product. When used in a mixture, read the labels and safety data sheets of all components. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children.

Incompatible products Strong oxidizing agents. Acids. Bases. Alkalis.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure guidelines

Component	ACGIH TLV	OSHA PEL	NIOSH IDLH
2-HEPTANONE	TWA: 50 ppm	TWA: 100 ppm TWA: 465 mg/m ³	800 ppm
XYLENE 1330-20-7	TWA: 100 ppm STEL: 150 ppm	TWA: 100 ppm TWA: 435 mg/m ³ STEL: 150 ppm STEL: 655 mg/m ³	

Appropriate engineering controls

Engineering measures Sufficient ventilation, in volume and pattern, should be provided through both local and general exhaust to keep the air contaminant concentration below current applicable OSHA Permissible Exposure Limits (PEL) and ACGIH's Threshold Limit Values (TLV). Appropriate ventilation should be employed to remove hazardous decomposition products formed during welding or flame cutting operations of surfaces coated with this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Use chemical resistant splash type goggles. If splashes are likely to occur, wear face-shield.

Skin and body protection Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory protection Use only with adequate ventilation. Do not breathe vapors, spray mist, or dust. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor/mist or dust levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application. Follow respirator manufacturer's directions for respirator use.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.
Avoid breathing dust created by cutting, sanding, or grinding.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	liquid	Odor	Strong
Appearance	clear	Odor threshold	No information available
Color	No information available		

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH		No data available
Melting point / freezing point		No data available
Boiling point / boiling range	138 °C / 280.0 °F	
Flash point	52 °C / 125.0 °F	Pensky Martens - Closed Cup
Evaporation rate		No data available
Flammability (solid, gas)		No information available
Flammability Limit in Air		No data available
Upper flammability limit	N/A	
Lower flammability limit	1.0%	
Vapor pressure		No data available
Vapor density		No data available
Specific gravity	1.02960	g/cm3
Water solubility	Insoluble in cold water	
Solubility in other solvents		No data available
Partition coefficient: n-octanol/water		No data available
Autoignition temperature		No data available
Decomposition temperature		No data available
Kinematic viscosity		No data available
Dynamic viscosity	625 centipoises	No data available

Other Information

Density	8.56781 lbs/gal
Volatile organic compounds (VOC) content	4.023 lbs/gal
Total volatiles weight percent	46.9590 %
Total volatiles volume percent	53.5160 %

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Strong oxidizing agents, Acids, Bases, Alkalis

Hazardous decomposition products

Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Nitrogen oxides (NOx). Carbon dioxide (CO2). Hydrocarbons. Chlorine. Fluorine.

11. TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure

Inhalation	May cause central nervous system depression with nausea, headache, dizziness, vomiting, and incoordination.
Eye contact	Causes serious eye irritation.
Skin contact	May cause sensitization of susceptible persons.
Ingestion	Harmful if swallowed.

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE 108-65-6	= 8532 mg/kg (Rat)	> 5 g/kg (Rabbit)	
2-HEPTANONE	= 1600 mg/kg (Rat) = 1670 mg/kg (Rat)	= 12.6 mL/kg (Rabbit) = 12600 µL/kg (Rabbit)	> 2000 ppm (Rat) 4 h
HEXYL ACETATE 142-92-7	= 41500 µL/kg (Rat)	> 5 g/kg (Rabbit)	
BIS (PENTAMETHYLPIPERIDYL) SEBACATE 41556-26-7	= 2615 mg/kg (Rat)		
XYLENE 1330-20-7	= 3500 mg/kg (Rat)	> 1700 mg/kg (Rabbit) > 4350 mg/kg (Rabbit)	= 29.08 mg/L (Rat) 4 h = 5000 ppm (Rat) 4 h

Information on toxicological effects

Symptoms Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Skin disorders.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Chronic Toxicity NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

Sensitization May cause sensitization of susceptible persons.

Mutagenicity No information available.

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Component	ACGIH	IARC	NTP	OSHA
XYLENE 1330-20-7		Group 3		

Reproductive effects No information available.

STOT - single exposure No information available

STOT - repeated exposure Causes damage to organs through prolonged or repeated exposure blood, Central nervous system, Eyes, hematopoietic system, kidney, liver, Lungs, respiratory system, Skin, Gastrointestinal tract, Peripheral Nervous System (PNS).

Target organ effects Based on product level data, this product does not meet the requirement to be classified as an aspiration hazard. However, this product contains an ingredient that may cause aspiration if swallowed.

Aspiration hazard

Acute Toxicity 51.03359856 % of the mixture consists of ingredient(s) of unknown toxicity.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects

49.26111 % of the mixture consists of components(s) of unknown hazards to the aquatic environment

Component	Toxicity to algae	Toxicity to fish	Toxicity to daphnia

PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE 108-65-6		161: 96 h Pimephales promelas mg/L LC50 static	500: 48 h Daphnia magna mg/L EC50
2-HEPTANONE		126 - 137: 96 h Pimephales promelas mg/L LC50 flow-through	
HEXYL ACETATE 142-92-7		3.7 - 4.4: 96 h Pimephales promelas mg/L LC50 flow-through	
BIS (PENTAMETHYLPYPERIDYL) SEBACATE 41556-26-7		0.97: 96 h Lepomis macrochirus mg/L LC50 static	20: 24 h Daphnia magna mg/L EC50
XYLENE 1330-20-7		LC50= 13.4 mg/L Pimephales promelas 96 h LC50 2.661 - 4.093 mg/L Oncorhynchus mykiss 96 h LC50 13.5 - 17.3 mg/L Oncorhynchus mykiss 96 h LC50 13.1 - 16.5 mg/L Lepomis macrochirus 96 h LC50= 19 mg/L Lepomis macrochirus 96 h LC50 7.711 - 9.591 mg/L Lepomis macrochirus 96 h LC50 23.53 - 29.97 mg/L Pimephales promelas 96 h LC50= 780 mg/L Cyprinus carpio 96 h LC50 > 780 mg/L Cyprinus carpio 96 h LC50 30.26 - 40.75 mg/L Poecilia reticulata 96 h	EC50 = 3.82 mg/L 48 h LC50 = 0.6 mg/L 48 h

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility in Environmental Media

Component	log Pow
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE 108-65-6	0.43
2-HEPTANONE	1.98
BIS (PENTAMETHYLPYPERIDYL) SEBACATE 41556-26-7	0.37
XYLENE 1330-20-7	2.77

Other Adverse Effects

No information available

13. DISPOSAL CONSIDERATIONS**Waste treatment methods****Disposal Methods**

Keep container tightly closed. If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal.

Component	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
XYLENE 1330-20-7		Included in waste stream: F039		U239

Component	CAWAST
XYLENE 1330-20-7	Toxic Ignitable

14. TRANSPORT INFORMATION

DOT

Proper Shipping Name paint in oil Not regulated

IATA

UN/ID no. 1263

Proper Shipping Name paint

Hazard Class 3

Packing Group III

ERG Code 366

Additional information

Call TNE MEC Traffic Department - 816-474-3400 for additional information or other modes of Transportation.

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDL	Complies
EINECS/ELINCS	Does not comply
ENCS	Does not comply
IECSC	Complies
KECL	Complies
PICCS	Does not comply
AICS	Complies

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

Component	HAPS Data
XYLENE	

United States of America**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40n of the Code of Federal Regulations, Part 372:

Component	SARA 313 - Threshold Values
XYLENE - 1330-20-7	1.0

SARA 311/312 Hazardous**Categorization**

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	Yes
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Component	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances

XYLENE 1330-20-7	100 lb			X
---------------------	--------	--	--	---

CERCLA

Component	Hazardous Substances RQs	CERCLA EHS RQs	RQ
XYLENE 1330-20-7	100 lb		RQ 100 lb final RQ RQ 45.4 kg final RQ

United States of America**California Prop. 65**

This product does not contain any Proposition 65 chemicals

California SCAQMD Rule 443

Contains Photochemically Reactive Solvent

State Right-to-Know

Component	New Jersey	Massachusetts	Pennsylvania
2-HEPTANONE	X	X	X
XYLENE 1330-20-7	X	X	X

16. OTHER INFORMATION

NFPA	Health 2	Flammability 2	Instability 1	Physical hazard *
HMIS (Hazardous Material Information System)	Health 2*	Flammability 2	Reactivity 1	

Prepared By Tnemec Regulatory Dept: 816-474-3400
Revision Date 20-Feb-2015

Revision Summary
9 4 5 7 10 8 11 14 15

Disclaimer

For specific information regarding occupational safety and health standards, please refer to the Code of Federal Regulations, Title 29, Part 1910.

To the best of our knowledge, the information contained herein is accurate. However, neither the Tnemec Company or any of its subsidiaries assume any liability whatsoever for the accuracy of completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.

End of MSDS



Safety Data Sheet

Issue Date 22-Jun-2015

Revision Date 22-Jun-2015

Revision Number 5

1. IDENTIFICATION

Product identifier

Product Code S291-0291B
Product Name S291/S294/S295 CONVERTER

Other means of identification

Common Name SERIES 290/291/294/295, PART B

Recommended use of the chemical and restrictions on use

Recommended Use industrial paint.
Uses advised against Consumer use, For professional use only. Not for residential use.

Details of the supplier of the safety data sheet

Manufacturer Address
Tnemec Company, Inc. 6800 Corporate Drive, Kansas City, MO 64120-1372

Emergency telephone number

Company Phone Number Tnemec Regulatory Dept: 816-474-3400
24 Hour Emergency Phone Number 800-535-5053 (Infotrac)

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Inhalation (Vapors)	Category 4
Respiratory sensitization	Category 1
Skin sensitization	Category 1

Label elements

EMERGENCY OVERVIEW

Danger

Hazard statements

Harmful if inhaled
May cause allergy or asthma symptoms or breathing difficulties if inhaled
May cause an allergic skin reaction



Appearance clear

Physical state liquid

Odor odorless

Precautionary Statements**Prevention**

Avoid breathing dust/fume/gas/mist/vapors/spray
 Use only outdoors or in a well-ventilated area
 In case of inadequate ventilation wear respiratory protection
 Contaminated work clothing should not be allowed out of the workplace
 Wear protective gloves

Response

Get medical advice/attention if you feel unwell
 IF ON SKIN: Wash with plenty of soap and water
 If skin irritation or rash occurs: Get medical advice/attention
 Wash contaminated clothing before reuse
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician

Storage

Keep away from children

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)**Other information**

SEE SAFETY DATA SHEET

Acute Toxicity 35.8 % of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS-No	Weight-%
HEXAMETHYLENE-1,6-DIISOCYANATE HOMOPOLYMER	28182-81-2	60 - 100%
HEXAMETHYLENE DIISOCYANATE (HDI) MONOMER	822-06-0	0.1 - 1%

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	If symptoms persist, call a physician.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms persist, call a physician.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If symptoms persist, call a physician.
Inhalation	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention immediately.
Ingestion	If swallowed, do not induce vomiting. Get medical attention immediately.
Self-protection of the first aider	Use personal protective equipment. Avoid contact with eyes, skin and clothing.

Most important symptoms and effects, both acute and delayed

Notes to physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Dry chemical. Carbon dioxide. Foam.

Unsuitable extinguishing media Water.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapours In the event of fire and/or explosion do not breathe fumes

Hazardous combustion products Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Carbon dioxide. Nitrogen oxides (NOx). Hydrogen cyanide. Isocyanates.

Protective equipment and precautions for firefighters

Use water spray to cool unopened containers. In the event of fire, wear self-contained breathing apparatus. Keep away from heat/sparks/open flames/hot surfaces. MAY CAUSE HEAT AND PRESSURE BUILD-UP IN CLOSED CONTAINERS.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions

Avoid contact with eyes, skin and clothing. Use personal protective equipment. Remove all sources of ignition. Ensure adequate ventilation.

Environmental Precautions

Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not flush into surface water or sanitary sewer system.

Methods and material for containment and cleaning up

Methods for containment

Remove all sources of ignition. Spills may be collected with inert, absorbent material for proper disposal. Use non-sparking tools, protective gloves, goggles and clothing, adequate ventilation, avoid the breathing of vapors and use respiratory protective devices. Transfer absorbent material to suitable containers for proper disposal.

Methods for cleaning up

If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling

Use only with adequate ventilation. Avoid contact with eyes, skin and clothing. Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Do not eat, drink or smoke when using this product. When used in a mixture, read the labels and safety data sheets of all components. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage

Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children.

Incompatible products

Amines. Water. Strong bases. Alcohols. copper.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parametersExposure guidelines

Component	ACGIH TLV	OSHA PEL	NIOSH IDLH
HEXAMETHYLENE DIISOCYANATE (HDI) MONOMER 822-06-0	TWA: 0.005 ppm	-	

Appropriate engineering controls**Engineering measures**

Sufficient ventilation, in volume and pattern, should be provided through both local and general exhaust to keep the air contaminant concentration below current applicable OSHA Permissible Exposure Limits (PEL) and ACGIH's Threshold Limit Values (TLV).

Appropriate ventilation should be employed to remove hazardous decomposition products formed during welding or flame cutting operations of surfaces coated with this product.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Safety glasses with side-shields

Skin and body protection

Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory protection

INDIVIDUALS WITH LUNG OR BREATHING PROBLEMS OR PRIOR REACTION TO ISOCYANATES MUST NOT BE EXPOSED TO VAPOR OR SPRAY MIST. Do not breathe vapor or spray mist. Wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application unless air monitoring demonstrates vapor/mist levels are below applicable limits. An airline respirator (TC 19C NIOSH/MSHA) is recommended. A vapor-particulate respirator (TC 23C NIOSH/MSHA) may be appropriate where air monitoring demonstrates vapors are less than ten times the applicable exposure limits and the isocyanate concentration is less than its applicable exposure limit. The use of an air-supplied respirator is mandatory whenever the airborne concentration of isocyanate monomer is unknown.

General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice. Avoid breathing dust created by cutting, sanding, or grinding.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	liquid	Odor	odorless
Appearance	clear	Odor threshold	No information available
Color	No information available		
Property	Values	Remarks	
pH		No data available	
Melting point / freezing point		No data available	
Boiling point / boiling range		No information available	
Flash point	149 °C / 300 °F	Pensky Martens - Closed Cup	
Evaporation rate		No data available	
Flammability (solid, gas)		No information available	
Flammability Limit in Air		No data available	
Upper flammability limit	N/A		
Lower flammability limit	N/A		
Vapor pressure		No data available	
Vapor density		No data available	
Specific gravity	1.11974	g/cm ³	
Water solubility	Insoluble in cold water		
Solubility in other solvents		No data available	
Partition coefficient: n-octanol/water		No data available	
Autoignition temperature		No data available	

Decomposition temperature	No data available
Kinematic viscosity	No data available
Dynamic viscosity	No data available

Other Information

Density	9.31793 lbs/gal
Volatile organic compounds (VOC) content	.000 lbs/gal
Total volatiles weight percent	.0000 %
Total volatiles volume percent	.0000 %

10. STABILITY AND REACTIVITY

Reactivity

May occur if in contact with moisture, other materials which react with isocyanates, or temperatures above 400 F

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Amines, Water, Strong bases, Alcohols, copper

Hazardous decomposition products

Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Carbon dioxide. Nitrogen oxides (NOx). Isocyanates. Hydrogen cyanide.

11. TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure

Inhalation	May cause sensitization of susceptible persons. Contains isocyanate monomer. If subject to spray application, engineering and administrative controls must be instituted to maintain an exposure level below .005ppm. If these controls are not adequate, the use of an air-supplied respirator is mandatory.
Eye contact	Severely irritating to eyes.
Skin contact	May cause sensitization of susceptible persons.
Ingestion	Harmful if swallowed.

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
HEXAMETHYLENE-1,6-DIISOCYANATE HOMOPOLYMER 28182-81-2			= 18500 mg/m ³ (Rat) 1 h
HEXAMETHYLENE DIISOCYANATE (HDI) MONOMER 822-06-0	= 738 mg/kg (Rat)	= 593 mg/kg (Rabbit)	= 0.06 mg/L (Rat) 4 h

Information on toxicological effects

Symptoms Skin disorders. Respiratory disorders.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Chronic Toxicity	Avoid repeated exposure. Contains isocyanates. May produce an allergic reaction.
Sensitization	May cause sensitization of susceptible persons.
Mutagenicity	No information available.
Carcinogenicity	There are no known carcinogenic chemicals in this product.
Reproductive effects	No information available.
STOT - single exposure	No information available
STOT - repeated exposure	No information available
Target organ effects	respiratory system, Skin.
Aspiration hazard	No information available.

Acute Toxicity 35.8 % of the mixture consists of ingredient(s) of unknown toxicity.

12. ECOLOGICAL INFORMATION

Ecotoxicity

99.8 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Component	Toxicity to algae	Toxicity to fish	Toxicity to daphnia
HEXAMETHYLENE DIISOCYANATE (HDI) MONOMER 822-06-0		26.1: 96 h Brachydanio rerio mg/L LC50 static	

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility in Environmental Media

Other Adverse Effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal Methods

Keep container tightly closed. If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

DOT

Proper Shipping Name paint in oil

IATA

Proper Shipping Name Not regulated

Additional information

Call TNE MEC Traffic Department - 816-474-3400 for additional information or other modes of Transportation.

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
 DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
 EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances
 ENCS - Japan Existing and New Chemical Substances
 IECSC - China Inventory of Existing Chemical Substances
 KECL - Korean Existing and Evaluated Chemical Substances
 PICCS - Philippines Inventory of Chemicals and Chemical Substances
 AICS - Australian Inventory of Chemical Substances

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

Component	HAPS Data
HEXAMETHYLENE DIISOCYANATE (HDI) MONOMER	

United States of America

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and and Title 40n of the Code of Federal Regulations, Part 372:

Component	SARA 313 - Threshold Values
HEXAMETHYLENE DIISOCYANATE (HDI) MONOMER - 822-06-0	1.0

SARA 311/312 Hazardous

Categorization

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

CERCLA

Component	Hazardous Substances RQs	CERCLA EHS RQs	RQ
HEXAMETHYLENE DIISOCYANATE (HDI) MONOMER 822-06-0	100 lb		RQ 100 lb final RQ RQ 45.4 kg final RQ

United States of America

California Prop. 65

None of the ingredients are listed with California Proposition 65.

California SCAQMD Rule 443

Contains Photochemically Reactive Solvent

State Right-to-Know

Component	New Jersey	Massachusetts	Pennsylvania
HEXAMETHYLENE DIISOCYANATE (HDI) MONOMER 822-06-0	X	X	

16. OTHER INFORMATION

NFPA	Health 2	Flammability 0	Instability 1	Physical hazard *
HMIS (Hazardous Material Information System)	Health 2*	Flammability 0	Reactivity 1	

Prepared By Tnemec Regulatory Dept: 816-474-3400
Revision Date 22-Jun-2015

Revision Summary
9 4 5 6 7 10 8 11 14 15

Disclaimer
For specific information regarding occupational safety and health standards, please refer to the Code of Federal Regulations, Title 29, Part 1910.

To the best of our knowledge, the information contained herein is accurate. However, neither the Tnemec Company or any of its subsidiaries assume any liability whatsoever for the accuracy of completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.

End of MSDS