



Safety Data Sheet

Issue Date 29-Aug-2018

Revision Date 16-Aug-2018

Revision Number 7

1. IDENTIFICATION

Product identifier

Product Code C620-NOPG
Product Name PHYLON 1422 CLEAR

Other means of identification

Common Name SERIES 620
UN/ID no. 1263
Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use industrial paint.
Uses advised against Consumer use, For professional use only. Not for residential use.

Details of the supplier of the safety data sheet

Manufacturer Address

Tnemec Company, Inc. 6800 Corporate Drive, Kansas City, MO 64120-1372 816-474-3400

Distributor

Tnemec Company, Inc. 86 Boul, des Entreprises, Ste. 203, Boisbriand, Quebec Canada J7G 2T3

Emergency telephone number

Company Phone Number Tnemec Regulatory Dept: 816-474-3400
24 Hour Emergency Phone Number 800-535-5053 (Infotrac)

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Germ cell mutagenicity	Category 1B
Carcinogenicity	Category 1B
Reproductive Toxicity	Category 2
Specific target organ toxicity (single exposure)	Category 3
Specific target organ toxicity (repeated exposure)	Category 2
Aspiration toxicity	Category 1
Flammable Liquids	Category 2

Label elements

EMERGENCY OVERVIEW

Danger

Hazard statements

Harmful if swallowed
Causes skin irritation
Causes serious eye irritation
May cause genetic defects
May cause cancer

Suspected of damaging fertility or the unborn child
 May cause drowsiness or dizziness
 May cause damage to organs through prolonged or repeated exposure
 May be fatal if swallowed and enters airways
 Highly flammable liquid and vapor



Appearance clear

Physical state liquid

Odor Strong aromatic

Precautionary Statements

Prevention

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Use only outdoors or in a well-ventilated area
 Do not breathe dust/fume/gas/mist/vapors/spray
 Keep away from heat/sparks/open flames/hot surfaces. — No smoking
 Keep container tightly closed
 Ground/bond container and receiving equipment
 Use only non-sparking tools
 Take precautionary measures against static discharge
 Keep cool
 Use explosion-proof electrical/ventilating/lighting/equipment

Response

IF exposed or concerned: Get medical advice/attention
 specific treatment
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 If skin irritation occurs: Get medical advice/attention
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 Wash contaminated clothing before reuse
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 Rinse mouth
 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
 Do NOT induce vomiting
 In case of fire: Use CO₂, dry chemical, or foam for extinction

Storage

Store locked up
 Store in a well-ventilated place. Keep container tightly closed
 Keep away from children

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Other information

May be harmful in contact with skin
 Toxic to aquatic life with long lasting effects
 SEE SAFETY DATA SHEET

Acute Toxicity

24.8946909 % of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS No	Weight-%
AROMATIC HYDROCARBON MIXTURE	64742-95-6	10 - <30%
TOLUENE	108-88-3	10 - <30%
1,2,4-TRIMETHYLBENZENE	95-63-6	10 - <30%
1,3,5-TRIMETHYLBENZENE	108-67-8	1 - <10%
DIETHYLBENZENE	25340-17-4	1 - <10%
(1-METHYLETHYL)BENZENE	-	0.1 - <1%
ETHYL BENZENE	100-41-4	0.1 - <1%

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	If symptoms persist, call a physician.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms persist, call a physician.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If symptoms persist, call a physician.
Inhalation	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention immediately.
Ingestion	Call a physician or poison control center immediately. Do not induce vomiting without medical advice. Aspiration hazard.
Self-protection of the first aider	Use personal protective equipment. Avoid contact with eyes, skin and clothing.

Most important symptoms and effects, both acute and delayed

Notes to physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Water spray. Dry chemical. Carbon dioxide. Foam.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapours In the event of fire and/or explosion do not breathe fumes FLAMMABLE Keep product and empty container away from heat and sources of ignition

Hazardous combustion products Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Carbon oxides.

Protective equipment and precautions for firefighters

Use water spray to cool unopened containers. In the event of fire, wear self-contained breathing apparatus. Keep away from heat/sparks/open flames/hot surfaces. MAY CAUSE HEAT AND PRESSURE BUILD-UP IN CLOSED CONTAINERS. Solvent vapors are heavier than air and may spread along floors. Flash back possible over considerable distance.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation.

Environmental Precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.

Methods and material for containment and cleaning up

Methods for containment Remove all sources of ignition. Spills may be collected with inert, absorbent material for proper disposal. Use non-sparking tools, protective gloves, goggles and clothing, adequate ventilation, avoid the breathing of vapors and use respiratory protective devices. Transfer absorbent material to suitable containers for proper disposal.

Methods for cleaning up If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Handle in accordance with good industrial hygiene and safety practice. Wear personal protective equipment. Avoid contact with eyes, skin and clothing. Do not breathe vapours or spray mist. Do not ingest. Remove all sources of ignition. Keep in a well-ventilated place. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children.

Incompatible products Strong oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters**Exposure guidelines**

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
TOLUENE 108-88-3	TWA: 20 ppm	TWA: 100 ppm TWA: 375 mg/m ³ STEL: 150 ppm STEL: 560 mg/m ³ TWA: 200 ppm Ceiling: 300 ppm	500 ppm
(1-METHYLETHYL)BENZENE	TWA: 50 ppm	TWA: 50 ppm TWA: 245 mg/m ³ Skin	900 ppm
ETHYL BENZENE 100-41-4	TWA: 20 ppm	TWA: 100 ppm TWA: 435 mg/m ³ STEL: 125 ppm STEL: 545 mg/m ³	800 ppm

Appropriate engineering controls

Engineering measures Sufficient ventilation, in volume and pattern, should be provided through both local and general exhaust to keep the air contaminant concentration below current applicable OSHA Permissible Exposure Limits (PEL) and ACGIH's Threshold Limit Values (TLV).

Appropriate ventilation should be employed to remove hazardous decomposition products formed during welding or flame cutting operations of surfaces coated with this product.

Individual protection measures, such as personal protective equipment

Eye/face protection	Use chemical resistant splash type goggles.
Skin and body protection	Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.
Respiratory protection	Use only with adequate ventilation. Do not breathe vapors, spray mist, or dust. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor/mist or dust levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application. Follow respirator manufacturer's directions for respirator use.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice. Avoid breathing dust created by cutting, sanding, or grinding.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	liquid	Odor	Strong aromatic
Appearance	clear	Odor threshold	No information available
Color	No information available		

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH		No data available
Melting point / freezing point	No data available	No data available
Boiling point / boiling range	110 °C / 230.0 °F	
Flash point	21 °C / 69.0 °F	Pensky Martens - Closed Cup
Evaporation rate		No data available
Flammability (solid, gas)	No data available	No information available
Flammability Limit in Air		No data available
Upper flammability limit	N/A	
Lower flammability limit	1.2%	
Vapor pressure		No data available
Vapor density		No data available
Specific gravity	0.93328	g/cm3
Water solubility	Insoluble in cold water	
Solubility in other solvents		No data available
Partition coefficient: n-octanol/water		No data available
Autoignition temperature	No data available	No data available
Decomposition temperature		No data available
Kinematic viscosity		No data available
Dynamic viscosity		No data available

Other Information

Density	7.78356 lbs/gal
Volatile organic compounds (VOC) content	5.83845 lbs/gal
Total volatiles weight percent	75.01 %
Total volatiles volume percent	80.37 %
Bulk density	No information available

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Strong oxidizing agents

Hazardous decomposition products

Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Carbon dioxide. Hydrocarbons.

11. TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure

Inhalation	HARMFUL BY INHALATION. May cause central nervous system depression with nausea, headache, dizziness, vomiting, and incoordination.
Eye contact	Causes serious eye irritation.
Skin contact	Irritating to skin.
Ingestion	May be fatal if swallowed and enters airways. Potential for aspiration if swallowed. Aspiration may cause pulmonary edema and pneumonitis.

Chemical name	LD50 Oral	LD50 Dermal	LC50 Inhalation
AROMATIC HYDROCARBON MIXTURE 64742-95-6	= 8400 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	= 3400 ppm (Rat) 4 h
TOLUENE 108-88-3	= 2600 mg/kg (Rat)	= 12000 mg/kg (Rabbit)	= 12.5 mg/L (Rat) 4 h
1,2,4-TRIMETHYLBENZENE 95-63-6	= 3280 mg/kg (Rat)	> 3160 mg/kg (Rabbit)	= 18 g/m ³ (Rat) 4 h
1,3,5-TRIMETHYLBENZENE 108-67-8	= 5000 mg/kg (Rat)	-	= 24 g/m ³ (Rat) 4 h
DIETHYLBENZENE 25340-17-4	= 2050 mg/kg (Rat)	> 5000 mg/kg (Rabbit)	-
(1-METHYLETHYL)BENZENE	= 1400 mg/kg (Rat)	= 12300 µL/kg (Rabbit)	= 39000 mg/m ³ (Rat) 4 h > 3577 ppm (Rat) 6 h
ETHYL BENZENE 100-41-4	= 3500 mg/kg (Rat)	= 15400 mg/kg (Rabbit)	= 17.4 mg/L (Rat) 4 h

Information on toxicological effects

Symptoms Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Skin disorders.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Chronic Toxicity NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

Sensitization

No information available.

Mutagenicity

Substances which should be regarded as being mutagenic to man.

Carcinogenicity

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
TOLUENE 108-88-3		Group 3	-	

(1-METHYLETHYL)BENZENE		Group 2B	Reasonably Anticipated	X
ETHYL BENZENE 100-41-4	A3	Group 2B	-	X

Reproductive effects Suspected of damaging fertility or the unborn child.
STOT - single exposure Skin, Eyes, Respiratory system
STOT - repeated exposure Causes damage to organs through prolonged or repeated exposure
Target organ effects blood, Central nervous system, Gastrointestinal tract, Eyes, kidney, liver, respiratory system, Skin.
Aspiration hazard Risk of serious damage to the lungs (by aspiration).

Acute Toxicity 24.8946909 % of the mixture consists of ingredient(s) of unknown toxicity.
The following values are calculated based on chapter 3.1 of the GHS document .

12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects

24.89469 % of the mixture consists of components(s) of unknown hazards to the aquatic environment

Chemical name	Toxicity to algae	Toxicity to fish	Toxicity to daphnia
AROMATIC HYDROCARBON MIXTURE 64742-95-6		9.22: 96 h Oncorhynchus mykiss mg/L LC50	6.14: 48 h Daphnia magna mg/L EC50
TOLUENE 108-88-3	433: 96 h Pseudokirchneriella subcapitata mg/L EC50 12.5: 72 h Pseudokirchneriella subcapitata mg/L EC50 static	15.22 - 19.05: 96 h Pimephales promelas mg/L LC50 flow-through 12.6: 96 h Pimephales promelas mg/L LC50 static 50.87 - 70.34: 96 h Poecilia reticulata mg/L LC50 static 5.89 - 7.81: 96 h Oncorhynchus mykiss mg/L LC50 flow-through 11.0 - 15.0: 96 h Lepomis macrochirus mg/L LC50 static 5.8: 96 h Oncorhynchus mykiss mg/L LC50 semi-static 28.2: 96 h Poecilia reticulata mg/L LC50 semi-static 54: 96 h Oryzias latipes mg/L LC50 static 14.1 - 17.16: 96 h Oncorhynchus mykiss mg/L LC50 static	11.5: 48 h Daphnia magna mg/L EC50 5.46 - 9.83: 48 h Daphnia magna mg/L EC50 Static
1,2,4-TRIMETHYLBENZENE 95-63-6		7.19 - 8.28: 96 h Pimephales promelas mg/L LC50 flow-through	6.14: 48 h Daphnia magna mg/L EC50
1,3,5-TRIMETHYLBENZENE 108-67-8		3.48: 96 h Pimephales promelas mg/L LC50	50: 24 h Daphnia magna mg/L EC50
(1-METHYLETHYL)BENZENE	2.6: 72 h Pseudokirchneriella subcapitata mg/L EC50	4.8: 96 h Oncorhynchus mykiss mg/L LC50 flow-through 5.1: 96 h Poecilia reticulata mg/L LC50 semi-static 6.04 - 6.61: 96 h Pimephales promelas mg/L LC50 flow-through 2.7: 96 h Oncorhynchus mykiss mg/L LC50 semi-static	7.9 - 14.1: 48 h Daphnia magna mg/L EC50 Static 0.6: 48 h Daphnia magna mg/L EC50
ETHYL BENZENE 100-41-4	4.6: 72 h Pseudokirchneriella subcapitata mg/L EC50 438: 96 h Pseudokirchneriella subcapitata mg/L EC50 2.6 - 11.3: 72 h Pseudokirchneriella subcapitata mg/L EC50 static 1.7 - 7.6: 96 h Pseudokirchneriella subcapitata mg/L EC50 static	11.0 - 18.0: 96 h Oncorhynchus mykiss mg/L LC50 static 9.1 - 15.6: 96 h Pimephales promelas mg/L LC50 static 32: 96 h Lepomis macrochirus mg/L LC50 static 9.6: 96 h Poecilia reticulata mg/L LC50 static 7.55 - 11: 96 h Pimephales promelas mg/L LC50 flow-through 4.2: 96 h Oncorhynchus mykiss mg/L LC50 semi-static	1.8 - 2.4: 48 h Daphnia magna mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility in Environmental Media

Chemical name	log Pow
TOLUENE 108-88-3	2.65
1,2,4-TRIMETHYLBENZENE 95-63-6	3.63
(1-METHYLETHYL)BENZENE	3.55
ETHYL BENZENE 100-41-4	3.118

Other Adverse Effects

No information available

13. DISPOSAL CONSIDERATIONS**Waste treatment methods****Disposal Methods**

Keep container tightly closed. If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal.

Chemical name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
TOLUENE 108-88-3	U220	Included in waste streams: F005, F024, F025, F039, K015, K036, K037, K149, K151		U220
XYLENE 1330-20-7		Included in waste stream: F039		U239
(1-METHYLETHYL)BENZENE				U055
ETHYL BENZENE 100-41-4		Included in waste stream: F039		
METHYL METHACRYLATE 80-62-6	U162	Included in waste stream: F039		U162

Chemical name	RCRA - Halogenated Organic Compounds	RCRA - P Series Wastes	RCRA - F Series Wastes	RCRA - K Series Wastes
TOLUENE 108-88-3			Toxic waste waste number F025 Waste description: Condensed light ends, spent filters and filter aids, and spent desiccant wastes from the production of certain chlorinated aliphatic hydrocarbons, by free radical catalyzed processes. These chlorinated aliphatic hydrocarbons are those having carbon chain lengths ranging from one to and including five, with varying amounts and positions of chlorine substitution.	

Chemical name	CAWAST
TOLUENE 108-88-3	Toxic Ignitable

(1-METHYLETHYL)BENZENE	Toxic Ignitable
ETHYL BENZENE 100-41-4	Toxic Ignitable

14. TRANSPORT INFORMATION

DOT

UN/ID no. 1263
Proper Shipping Name Paint related material
Hazard Class 3
Packing Group II
Emergency Response Guide Number 128

UN/ID no. 1263
Proper Shipping Name Paint related material
Hazard Class 3
Packing Group II
ERG Code 364

Additional information

Call TNE MEC Traffic Department - 816-474-3400 for additional information or other modes of Transportation.

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
DSL/NDL Complies
EINECS/ELINCS Complies
ENCS Does Not Comply
IECSC Complies
KECL Does Not Comply
PICCS Complies
AICS Complies

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

Chemical name **HAPS Data**

TOLUENE
 (1-METHYLETHYL)BENZENE
 ETHYL BENZENE

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40n of the Code of Federal Regulations, Part 372:

Chemical name	SARA 313 - Threshold Values
TOLUENE - 108-88-3	1.0
1,2,4-TRIMETHYLBENZENE - 95-63-6	1.0
(1-METHYLETHYL)BENZENE -	1.0
ETHYL BENZENE - 100-41-4	0.1

SARA 311/312 Hazardous**Categorization**

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	Yes
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
TOLUENE 108-88-3	1000 lb	X	X	X
ETHYL BENZENE 100-41-4	1000 lb	X	X	X

Chemical name	Hazardous Substances RQs	CERCLA EHS RQs	RQ
TOLUENE 108-88-3	1000 lb 1 lb		RQ 1000 lb final RQ RQ 454 kg final RQ RQ 1 lb final RQ RQ 0.454 kg final RQ
(1-METHYLETHYL)BENZENE	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ
ETHYL BENZENE 100-41-4	1000 lb		RQ 1000 lb final RQ RQ 454 kg final RQ

California Prop. 65

WARNING: This product can expose you to the following chemicals which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Chemical name	California Prop. 65
AROMATIC HYDROCARBON MIXTURE - 64742-95-6	*
TOLUENE - 108-88-3	Developmental
(1-METHYLETHYL)BENZENE -	Carcinogen
ETHYL BENZENE - 100-41-4	Carcinogen

California SCAQMD Rule 443

Contains Photochemically Reactive Solvent

State Right-to-Know

Chemical name	New Jersey	Massachusetts	Pennsylvania
TOLUENE 108-88-3	X	X	X
1,2,4-TRIMETHYLBENZENE 95-63-6	X	X	X
1,3,5-TRIMETHYLBENZENE 108-67-8		X	
DIETHYLBENZENE 25340-17-4	X		
(1-METHYLETHYL)BENZENE	X	X	X
ETHYL BENZENE 100-41-4	X	X	X

16. OTHER INFORMATION**NFPA**

Health 2

Flammability 3

Instability 1

Physical hazard *

HMIS (Hazardous Material Information System)

Health 2*

Flammability 3

Reactivity 1

Prepared By
Revision Date
Revision Summary

Tnemec Regulatory Dept: 816-474-3400
16-Aug-2018

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Disclaimer

For specific information regarding occupational safety and health standards, please refer to the Code of Federal Regulations, Title 29, Part 1910.

To the best of our knowledge, the information contained herein is accurate. However, neither the Tnemec Company or any of its subsidiaries assume any liability whatsoever for the accuracy of completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.

End of SDS