

Safety Data Sheet

Issue Date 01-Mar-2017

Revision Date 01-Mar-2017

Revision Number 2

1. IDENTIFICATION

Product identifier

Product Code G307-1239A
Product Name TANK ARMOR GRAY

Other means of identification

Common Name SERIES 307, PART A

Recommended use of the chemical and restrictions on use

Recommended Use industrial paint.
Uses advised against Consumer use, For professional use only. Not for residential use.

Details of the supplier of the safety data sheet

Manufacturer Address

Tnemec Company, Inc. 6800 Corporate Drive, Kansas City, MO 64120-1372 816-474-3400

Distributor

Tnemec Company, Inc. 86 Boul, des Entreprises, Ste. 203, Boisbriand, Quebec Canada J7G 2T3

Emergency telephone number

Company Phone Number Tnemec Regulatory Dept: 816-474-3400
24 Hour Emergency Phone Number 800-535-5053 (Infotrac)

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1
Carcinogenicity	Category 1A
Specific target organ toxicity (repeated exposure)	Category 1

Label elements

EMERGENCY OVERVIEW

Danger

Hazard statements

Harmful if swallowed
Causes serious eye irritation
May cause an allergic skin reaction
May cause cancer
Causes damage to organs through prolonged or repeated exposure

**Appearance** blue**Physical state** liquid**Odor** Slight**Precautionary Statements****Prevention**

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Contaminated work clothing should not be allowed out of the workplace
 Wear protective gloves
 Do not breathe dust/fume/gas/mist/vapors/spray

Response

IF exposed or concerned: Get medical advice/attention
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 IF ON SKIN: Wash with plenty of soap and water
 If skin irritation or rash occurs: Get medical advice/attention
 Wash contaminated clothing before reuse
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
 Rinse mouth

Storage

Store locked up
 Keep away from children

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)**Other information**

Causes mild skin irritation
 Toxic to aquatic life with long lasting effects
 SEE SAFETY DATA SHEET
 Cancer hazard. Contains crystalline silica which can cause cancer. (Risk of cancer depends on duration and level of exposure).
 Respirable crystalline silica (quartz) can cause silicosis, a fibrosis (scarring) of the lungs
 Acute Toxicity 9.51254 % of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS-No	Weight-%
EPOXY RESIN (LER)	25085-99-8	30 - 60%
TALC (RESPIRABLE DUST)	14807-96-6	10 - 30%
CRYSTALLINE SILICA (QUARTZ)	14808-60-7	10 - 30%
EPOXY RESIN	28064-14-4	1 - 10%
COAL FIRED FLY ASH BI-PRODUCT	68131-74-8	1 - 10%
BENZYL ALCOHOL	100-51-6	1 - 10%
BUTANEDIOL DIGLYCIDYL ETHER, 1,4-	2425-79-8	1 - 10%
TALC (RESPIRABLE DUST)	14807-96-6	1 - 10%
SYNTHETIC VITREOUS (SILICATE) FIBRES	65997-17-3	1 - 10%

EPOXY RESIN (LER)	25068-38-6	0.1 - 1%
ETHYL BENZENE	100-41-4	0.1 - 1%

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	If symptoms persist, call a physician.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms persist, call a physician.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Call a physician immediately.
Inhalation	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention immediately.
Ingestion	If swallowed, do not induce vomiting. Get medical attention immediately.
Self-protection of the first aider	Use personal protective equipment. Avoid contact with eyes, skin and clothing.

Most important symptoms and effects, both acute and delayed

Notes to physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Carbon dioxide. Foam. Dry powder. Dry chemical.

Unsuitable extinguishing media Water.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapours In the event of fire and/or explosion do not breathe fumes

Hazardous combustion products Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Carbon oxides. Hydrocarbons. Nitrogen oxides (NOx). Aldehydes. Silicon.

Protective equipment and precautions for firefighters

Use water spray to cool unopened containers. In the event of fire, wear self-contained breathing apparatus. Keep away from heat/sparks/open flames/hot surfaces. MAY CAUSE HEAT AND PRESSURE BUILD-UP IN CLOSED CONTAINERS.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with eyes, skin and clothing. Use personal protective equipment. Remove all sources of ignition.

Environmental Precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Do not flush into surface water or sanitary sewer system.

Methods and material for containment and cleaning up

Methods for containment Remove all sources of ignition. Spills may be collected with inert, absorbent material for proper disposal. Use non-sparking tools, protective gloves, goggles and clothing, adequate ventilation, avoid the breathing of vapors and use respiratory protective devices. Transfer absorbent material to suitable containers for proper disposal.

Methods for cleaning up If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Close container after each use. Avoid contact with eyes, skin and clothing. Do not eat, drink or smoke when using this product. If splashes are likely to occur, wear goggles. Wear protective gloves/clothing. Do not burn, or use a cutting torch on, the empty drum. When used in a mixture, read the labels and safety data sheets of all components. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children.

Incompatible products Water. Strong oxidizing agents. Bases. Acids. copper. Amines. Hypochlorites. Peroxides.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure guidelines

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
TALC (RESPIRABLE DUST) 14807-96-6	TWA: 2 mg/m ³	TWA: 2 mg/m ³	1000 mg/m ³
CRYSTALLINE SILICA (QUARTZ) 14808-60-7	TWA: 0.025 mg/m ³	TWA: 0.1 mg/m ³ TWA: 50 µg/m ³	50 mg/m ³
COAL FIRED FLY ASH BI-PRODUCT 68131-74-8	TWA: 1 mg/m ³	-	100 mg/m ³ 10 mg/m ³
TALC (RESPIRABLE DUST) 14807-96-6	TWA: 2 mg/m ³	TWA: 2 mg/m ³	1000 mg/m ³
SYNTHETIC VITREOUS (SILICATE) FIBRES 65997-17-3	TWA: 1 fiber/cm ³ TWA: 5 mg/m ³	-	
ETHYL BENZENE 100-41-4	TWA: 20 ppm	TWA: 100 ppm TWA: 435 mg/m ³ STEL: 125 ppm STEL: 545 mg/m ³	800 ppm

Appropriate engineering controls

Engineering measures Sufficient ventilation, in volume and pattern, should be provided through both local and general exhaust to keep the air contaminant concentration below current applicable OSHA Permissible Exposure Limits (PEL) and ACGIH's Threshold Limit Values (TLV). Appropriate ventilation should be employed to remove hazardous decomposition products formed during welding or flame cutting operations of surfaces coated with this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Use chemical resistant splash type goggles. If splashes are likely to occur, wear face-shield.

Skin and body protection Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls,

as appropriate, to prevent skin contact.

Respiratory protection

Use only with adequate ventilation. Do not breathe vapors, spray mist, or dust. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor/mist or dust levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application. Follow respirator manufacturer's directions for respirator use.

General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice. Avoid breathing dust created by cutting, sanding, or grinding.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	liquid	Odor	Slight
Appearance	blue	Odor threshold	No information available
Color	No information available		

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH		No data available
Melting point / freezing point		No data available
Boiling point / boiling range	72 °C / 162 °F	
Flash point	110 °C / 230 °F	Pensky Martens - Closed Cup
Evaporation rate		No data available
Flammability (solid, gas)		No information available
Flammability Limit in Air		No data available
Upper flammability limit	NA	
Lower flammability limit	NA	
Vapor pressure		No data available
Vapor density		No data available
Specific gravity	1.54699	g/cm ³
Water solubility	Insoluble in cold water	
Solubility in other solvents		No data available
Partition coefficient: n-octanol/water		No data available
Autoignition temperature		No data available
Decomposition temperature		No data available
Kinematic viscosity		No data available
Dynamic viscosity	16000 centipoises	approx

Other Information

Density	12.90192 lbs/gal
Volatile organic compounds (VOC) content	0.13934 lbs/gal
Total volatiles weight percent	1.08 %
Total volatiles volume percent	1.85 %

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Water, Strong oxidizing agents, Bases, Acids, copper, Amines, Hypochlorites, Peroxides

Hazardous decomposition products

Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Carbon oxides. Hydrocarbons. Aldehydes. Silicon. Oxides of nitrogen.

11. TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure

Inhalation	May cause central nervous system depression with nausea, headache, dizziness, vomiting, and incoordination.
Eye contact	Causes serious eye irritation.
Skin contact	Irritating to skin. May cause sensitization by skin contact.
Ingestion	Harmful if swallowed.

Chemical name	LD50 Oral	LD50 Dermal	LC50 Inhalation
CRYSTALLINE SILICA (QUARTZ) 14808-60-7	= 500 mg/kg (Rat)		
COAL FIRED FLY ASH BI-PRODUCT 68131-74-8	> 2000 mg/kg (Rat)		
BENZYL ALCOHOL 100-51-6	= 1230 mg/kg (Rat)	= 2 g/kg (Rabbit)	= 8.8 mg/L (Rat) 4 h
BUTANEDIOL DIGLYCIDYL ETHER, 1,4- 2425-79-8	= 1134 mg/kg (Rat)	= 1130 mg/kg (Rabbit)	
EPOXY RESIN (LER) 25068-38-6	= 11400 mg/kg (Rat)		
ETHYL BENZENE 100-41-4	= 3500 mg/kg (Rat)	= 15400 mg/kg (Rabbit)	= 17.4 mg/L (Rat) 4 h

Information on toxicological effects

Symptoms Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Irritating to eyes and skin. Skin disorders.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Chronic Toxicity NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. Substances known to be carcinogenic to man. Skin sensitizer.

Sensitization May cause sensitization of susceptible persons.

Mutagenicity No information available.

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
TALC (RESPIRABLE DUST) 14807-96-6		Group 2B Group 3		
CRYSTALLINE SILICA (QUARTZ) 14808-60-7	A2	Group 1	Known	X
COAL FIRED FLY ASH BI-PRODUCT 68131-74-8		Group 1	Known	
TALC (RESPIRABLE DUST) 14807-96-6		Group 2B Group 3		
SYNTHETIC VITREOUS (SILICATE) FIBRES		Group 3		

65997-17-3			
ETHYL BENZENE 100-41-4	A3	Group 2B	X

Reproductive effects	No information available.
STOT - single exposure	No information available
STOT - repeated exposure	Causes damage to organs through prolonged or repeated exposure
Target organ effects	Central Vascular System (CVS), Eyes, kidney, liver, Lungs, Nasal Cavities, respiratory system, Skin.
Aspiration hazard	No information available.
Acute Toxicity	9.51254 % of the mixture consists of ingredient(s) of unknown toxicity.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects

30.26804 % of the mixture consists of components(s) of unknown hazards to the aquatic environment

Chemical name	Toxicity to algae	Toxicity to fish	Toxicity to daphnia
EPOXY RESIN (LER) 25085-99-8	11 mg/L 72 hr	2 mg/L 96 hr Oncorhynchus mykiss	1.8 mg/L 48h
TALC (RESPIRABLE DUST) 14807-96-6		100: 96 h Brachydanio rerio g/L LC50 semi-static	
COAL FIRED FLY ASH BI-PRODUCT 68131-74-8			140 - 2000: 24 h Daphnia magna mg/L EC50
BENZYL ALCOHOL 100-51-6	35: 3 h Anabaena variabilis mg/L EC50	10: 96 h Lepomis macrochirus mg/L LC50 static 460: 96 h Pimephales promelas mg/L LC50 static	23: 48 h water flea mg/L EC50
TALC (RESPIRABLE DUST) 14807-96-6		100: 96 h Brachydanio rerio g/L LC50 semi-static	
ETHYL BENZENE 100-41-4	1.7 - 7.6: 96 h Pseudokirchneriella subcapitata mg/L EC50 static 2.6 - 11.3: 72 h Pseudokirchneriella subcapitata mg/L EC50 static 4.6: 72 h Pseudokirchneriella subcapitata mg/L EC50 438: 96 h Pseudokirchneriella subcapitata mg/L EC50	11.0 - 18.0: 96 h Oncorhynchus mykiss mg/L LC50 static 7.55 - 11: 96 h Pimephales promelas mg/L LC50 flow-through 9.1 - 15.6: 96 h Pimephales promelas mg/L LC50 static 32: 96 h Lepomis macrochirus mg/L LC50 static 4.2: 96 h Oncorhynchus mykiss mg/L LC50 semi-static 9.6: 96 h Poecilia reticulata mg/L LC50 static	1.8 - 2.4: 48 h Daphnia magna mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility in Environmental Media

Chemical name	log Pow
EPOXY RESIN (LER) 25085-99-8	3
BENZYL ALCOHOL 100-51-6	1.1
ETHYL BENZENE 100-41-4	3.118

Other Adverse Effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal Methods It must undergo special treatment, e.g. at suitable disposal site, to comply with local regulations.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal.

Chemical name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
XYLENE 1330-20-7		Included in waste stream: F039		U239
ETHYL BENZENE 100-41-4		Included in waste stream: F039		
METHYL ALCOHOL		Included in waste stream: F039		U154
ISOBUTYL ALCOHOL 78-83-1	U140	Included in waste streams: F005, F039		U140

Chemical name	CAWAST
COAL FIRED FLY ASH BI-PRODUCT 68131-74-8	Toxic Corrosive
ETHYL BENZENE 100-41-4	Toxic Ignitable

14. TRANSPORT INFORMATION

DOT

Proper Shipping Name Paint related material Not regulated

IATA

Additional information

Call TNE MEC Traffic Department - 816-474-3400 for additional information or other modes of Transportation.

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDL	Complies
EINECS/ELINCS	Does not comply
ENCS	Does not comply
IECSC	Complies
KECL	Does not comply
PICCS	Does not comply
AICS	Does not comply

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

Chemical name	HAPS Data
COAL FIRED FLY ASH BI-PRODUCT	
ETHYL BENZENE	

United States of America

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40n of the Code of Federal Regulations, Part 372:

Chemical name	SARA 313 - Threshold Values
COAL FIRED FLY ASH BI-PRODUCT - 68131-74-8	0.1
ETHYL BENZENE - 100-41-4	0.1

SARA 311/312 Hazardous

Categorization

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
COAL FIRED FLY ASH BI-PRODUCT 68131-74-8		X		
ETHYL BENZENE 100-41-4	1000 lb	X	X	X

CERCLA

Chemical name	Hazardous Substances RQs	CERCLA EHS RQs	RQ
ETHYL BENZENE 100-41-4	1000 lb		RQ 1000 lb final RQ RQ 454 kg final RQ

United States of America

California Prop. 65

WARNING! This product contains a chemical known in the State of California to cause cancer

Chemical name	California Prop. 65
CRYSTALLINE SILICA (QUARTZ) - 14808-60-7	Carcinogen
COAL FIRED FLY ASH BI-PRODUCT - 68131-74-8	Carcinogen
ETHYL BENZENE - 100-41-4	Carcinogen
CRYSTALLINE SILICA (QUARTZ) - 14808-60-7	Carcinogen
CARBON BLACK DUST & FUME - 1333-86-4	Carcinogen
METHYL ALCOHOL -	Developmental
ETHYLENE GLYCOL MONOBUTYL ETHER - 111-76-2	*
CRYSTALLINE SILICA (QUARTZ) - 14808-60-7	Carcinogen

California SCAQMD Rule 443

Contains Photochemically Reactive Solvent

State Right-to-Know

Chemical name	New Jersey	Massachusetts	Pennsylvania
TALC (RESPIRABLE DUST) 14807-96-6	X	X	X
CRYSTALLINE SILICA (QUARTZ) 14808-60-7	X	X	X
COAL FIRED FLY ASH BI-PRODUCT 68131-74-8	X		X
BENZYL ALCOHOL 100-51-6		X	X
TALC (RESPIRABLE DUST) 14807-96-6	X	X	X
ETHYL BENZENE 100-41-4	X	X	X

16. OTHER INFORMATION

NFPA	Health 2	Flammability 0	Instability 1	Physical hazard *
HMIS (Hazardous Material Information System)	Health 2*	Flammability 0	Reactivity 1	

Prepared By Tnemec Regulatory Dept: 816-474-3400
Revision Date 01-Mar-2017

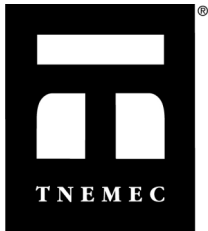
Revision Summary
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Disclaimer

For specific information regarding occupational safety and health standards, please refer to the Code of Federal Regulations, Title 29, Part 1910.

To the best of our knowledge, the information contained herein is accurate. However, neither the Tnemec Company or any of its subsidiaries assume any liability whatsoever for the accuracy of completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.

End of SDS



Safety Data Sheet

Issue Date 19-May-2016

Revision Date 19-May-2016

Revision Number 2

1. IDENTIFICATION

Product identifier

Product Code G307-0307B
Product Name TANK ARMOR ACTIVATOR

Other means of identification

Common Name SERIES 307, PART B
UN/ID no. 3066

Recommended use of the chemical and restrictions on use

Recommended Use industrial paint.
Uses advised against Consumer use, For professional use only. Not for residential use.

Details of the supplier of the safety data sheet

Manufacturer Address Tnemec Company, Inc. 6800 Corporate Drive, Kansas City, MO 64120-1372 816-474-3400
Distributor Tnemec Company, Inc. 86 Boul, des Entreprises, Ste. 203, Boisbriand, Quebec Canada J7G 2T3

Emergency telephone number

Company Phone Number Tnemec Regulatory Dept: 816-474-3400
24 Hour Emergency Phone Number 800-535-5053 (Infotrac)

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Acute toxicity - Inhalation (Vapors)	Category 4
Skin corrosion/irritation	Category 1 Sub-category A
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Germ cell mutagenicity	Category 1B
Carcinogenicity	Category 1A
Reproductive Toxicity	Category 2
Specific target organ toxicity (repeated exposure)	Category 1
Flammable Liquids	Category 4
Corrosive to Metals	Category 1

Label elements

EMERGENCY OVERVIEW

Danger

Hazard statements

Harmful if swallowed
 Harmful if inhaled
 Causes severe skin burns and eye damage
 May cause an allergic skin reaction
 May cause genetic defects
 May cause cancer
 Suspected of damaging fertility or the unborn child
 Causes damage to organs through prolonged or repeated exposure
 Combustible liquid
 May be corrosive to metals

**Appearance** opaque**Physical state** liquid**Odor** Slight**Precautionary Statements****Prevention**

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Use only outdoors or in a well-ventilated area
 Do not breathe dust/fume/gas/mist/vapors/spray
 Contaminated work clothing should not be allowed out of the workplace
 Wear protective gloves
 Keep away from heat/sparks/open flames/hot surfaces. — No smoking
 Keep only in original container

Response

Immediately call a POISON CENTER or doctor/physician
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Immediately call a POISON CENTER or doctor/physician
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 Wash contaminated clothing before reuse
 If skin irritation or rash occurs: Get medical advice/attention
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 Call a POISON CENTER or doctor/physician if you feel unwell
 Immediately call a POISON CENTER or doctor/physician
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
 Rinse mouth
 Do NOT induce vomiting
 In case of fire: Use CO₂, dry chemical, or foam for extinction
 Absorb spillage to prevent material damage

Storage

Store locked up
 Store in a well-ventilated place. Keep cool
 Keep away from children
 Store in corrosive resistant/metal/plastic container with a resistant inner liner

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)**Other information**

May be harmful in contact with skin

Toxic to aquatic life with long lasting effects

SEE SAFETY DATA SHEET

Cancer hazard. Contains crystalline silica which can cause cancer. (Risk of cancer depends on duration and level of exposure).

Respirable crystalline silica (quartz) can cause silicosis, a fibrosis (scarring) of the lungs

Acute Toxicity 14.288151 % of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS-No	Weight-%
CRYSTALLINE SILICA (QUARTZ)	14808-60-7	10 - 30%
BENZYL ALCOHOL	100-51-6	10 - 30%
PROPRIETARY	-	1 - 10%
TITANIUM DIOXIDE (TOTAL DUST)	13463-67-7	1 - 10%
1,2-CYCLOHEXANEDIAMINE	694-83-7	1 - 10%
EPOXY RESIN (LER)	25085-99-8	1 - 10%
NONYLPHENOL	84852-15-3	1 - 10%
MODIFIED ALIPHATIC AMINE	140-31-8	1 - 10%
1,3-BENZENEDIMETHANAMINE	1477-55-0	1 - 10%
ISOPROPANOL	67-63-0	1 - 10%
PROPRIETARY	-	1 - 10%
NON-HAZARDOUS THIXOTROPE	-	1 - 10%
AMORPHOUS SILICA	7631-86-9	0.1 - 1%
ALUMINUM OXIDES	1344-28-1	0.1 - 1%
STODDARD SOLVENT (MINERAL SPIRITS)	8052-41-3	0.1 - 1%
DIETHYLENE TRIAMINE	111-40-0	0.1 - 1%

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	If symptoms persist, call a physician.
Eye contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Immediate medical attention is required.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Immediate medical attention is required.
Inhalation	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention immediately.
Ingestion	If swallowed, do not induce vomiting. Get medical attention immediately.
Self-protection of the first aider	Use personal protective equipment. Avoid contact with eyes, skin and clothing.
Most important symptoms and effects, both acute and delayed	
Notes to physician	Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Carbon dioxide. Foam. Dry powder.

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating gases and vapours In the event of fire, cool tanks with water spray

Hazardous combustion products Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Carbon dioxide. Oxides of nitrogen. Ammonia.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment. Avoid contact with eyes, skin and clothing. Ensure adequate ventilation. Remove all sources of ignition.

Environmental Precautions

Environmental precautions Prevent further leakage or spillage if safe to do so. Do not flush into surface water or sanitary sewer system.

Methods and material for containment and cleaning up

Methods for containment Remove all sources of ignition. Spills may be collected with inert, absorbent material for proper disposal. Use non-sparking tools, protective gloves, goggles and clothing, adequate ventilation, avoid the breathing of vapors and use respiratory protective devices. Transfer absorbent material to suitable containers for proper disposal.

Methods for cleaning up If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Wear personal protective equipment. Avoid contact with eyes, skin and clothing. Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Keep away from open flames, hot surfaces and sources of ignition. Do not breathe vapours or spray mist. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not ingest. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children.

Incompatible products Strong acids. Strong bases. Strong oxidizing agents. Amines. Reducing agents. Alcohols. Nitrates. Metals.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure guidelines

Component	ACGIH TLV	OSHA PEL	NIOSH IDLH

CRYSTALLINE SILICA (QUARTZ) 14808-60-7	TWA: 0.025 mg/m ³	TWA: 0.1 mg/m ³	50 mg/m ³
TITANIUM DIOXIDE (TOTAL DUST) 13463-67-7	TWA: 10 mg/m ³	TWA: 10 mg/m ³ TWA: 15 mg/m ³	5000 mg/m ³
1,3-BENZENEDIMETHANAMINE 1477-55-0	Skin Ceiling: 0.1 mg/m ³	Skin Ceiling: 0.1 mg/m ³	
ISOPROPANOL 67-63-0	TWA: 200 ppm STEL: 400 ppm	TWA: 400 ppm TWA: 980 mg/m ³ STEL: 500 ppm STEL: 1225 mg/m ³	2000 ppm
AMORPHOUS SILICA 7631-86-9	-	TWA: 6 mg/m ³	3000 mg/m ³
ALUMINUM OXIDES 1344-28-1	TWA: 1 mg/m ³	TWA: 10 mg/m ³ TWA: 5 mg/m ³ TWA: 15 mg/m ³	
STODDARD SOLVENT (MINERAL SPIRITS) 8052-41-3	TWA: 100 ppm	TWA: 100 ppm TWA: 525 mg/m ³ TWA: 500 ppm TWA: 2900 mg/m ³	20000 mg/m ³
DIETHYLENE TRIAMINE 111-40-0	TWA: 1 ppm Skin	TWA: 1 ppm TWA: 4 mg/m ³	

Appropriate engineering controls**Engineering measures**

Sufficient ventilation, in volume and pattern, should be provided through both local and general exhaust to keep the air contaminant concentration below current applicable OSHA Permissible Exposure Limits (PEL) and ACGIH's Threshold Limit Values (TLV). Appropriate ventilation should be employed to remove hazardous decomposition products formed during welding or flame cutting operations of surfaces coated with this product.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Use chemical resistant splash type goggles.

Skin and body protection

Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory protection

Use only with adequate ventilation. Do not breathe vapors, spray mist, or dust. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor/mist or dust levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application. Follow respirator manufacturer's directions for respirator use.

General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice. Avoid breathing dust created by cutting, sanding, or grinding.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	liquid	Odor	Slight
Appearance	opaque	Odor threshold	No information available
Color	No information available		
Property	Values	Remarks	
pH		No data available	
Melting point / freezing point		No data available	
Boiling point / boiling range	72 °C / 162 °F		
Flash point	60 °C / 140 °F		
Evaporation rate		Pensky Martens - Closed Cup	
Flammability (solid, gas)		No data available	
		No information available	

Flammability Limit in Air		No data available
Upper flammability limit	NA	
Lower flammability limit	NA	
Vapor pressure		No data available
Vapor density		No data available
Specific gravity	1.31139	g/cm3
Water solubility	Insoluble in cold water	
Solubility in other solvents		No data available
Partition coefficient: n-octanol/water		No data available
Autoignition temperature		No data available
Decomposition temperature		No data available
Kinematic viscosity		No data available
Dynamic viscosity	5500 centipoises	approx

Other Information

Density	10.93696 lbs/gal
Volatile organic compounds (VOC) content	0.60481 lbs/gal
Total volatiles weight percent	5.53 %
Total volatiles volume percent	9.04 %

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Strong acids, Strong bases, Strong oxidizing agents, Amines, Reducing agents, Alcohols, Nitrates, Metals

Hazardous decomposition products

Hazardous combustion products may include: A complex mixture of airborne solid and liquid particulates and gases (smoke). Carbon monoxide. Unidentified organic and inorganic compounds. Carbon dioxide. Oxides of nitrogen. Ammonia.

11. TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure

Inhalation	May cause central nervous system depression with nausea, headache, dizziness, vomiting, and incoordination. Harmful if inhaled.
Eye contact	Risk of serious damage to eyes. Causes serious eye damage.
Skin contact	Causes severe skin burns. May cause sensitization by skin contact.
Ingestion	Harmful if swallowed.

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
CRYSTALLINE SILICA (QUARTZ) 14808-60-7	= 500 mg/kg (Rat)		
BENZYL ALCOHOL 100-51-6	= 1230 mg/kg (Rat)	= 2 g/kg (Rabbit)	= 8.8 mg/L (Rat) 4 h

TITANIUM DIOXIDE (TOTAL DUST) 13463-67-7	> 10000 mg/kg (Rat)		
1,2-CYCLOHEXANEDIAMINE 694-83-7	= 4556 mg/kg (Rat)		
NONYLPHENOL 84852-15-3	= 1300 mg/kg (Rat)	= 2031 mg/kg (Rabbit)	
MODIFIED ALIPHATIC AMINE 140-31-8	= 2140 µL/kg (Rat)	= 880 µL/kg (Rabbit)	
1,3-BENZENEDIMETHANAMINE 1477-55-0	= 660 mg/kg (Rat)	= 2 g/kg (Rabbit)	= 700 ppm (Rat) 1 h
ISOPROPANOL 67-63-0	= 1870 mg/kg (Rat)	= 4059 mg/kg (Rabbit)	= 72600 mg/m ³ (Rat) 4 h
PROPRIETARY	= 1410 mg/kg (Rat)		
AMORPHOUS SILICA 7631-86-9	> 5000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 2.2 mg/L (Rat) 1 h
ALUMINUM OXIDES 1344-28-1	> 5000 mg/kg (Rat)		
DIETHYLENE TRIAMINE 111-40-0	= 1080 mg/kg (Rat)	= 672 mg/kg (Rabbit)	= 70 mg/L (Rat) 4 h

Information on toxicological effects**Symptoms**

Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting. Irritating to eyes and skin.

Delayed and immediate effects as well as chronic effects from short and long-term exposure**Corrosivity**

Causes severe damage to eyes and skin. May be corrosive to metals.

Chronic Toxicity

NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. Carcinogenic substances. Substances known to impair fertility. Substances known to be mutagenic to man. Skin sensitizer.

Sensitization

May cause sensitization of susceptible persons.

Mutagenicity

May cause genetic defects.

Carcinogenicity

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Component	ACGIH	IARC	NTP	OSHA
CRYSTALLINE SILICA (QUARTZ) 14808-60-7	A2	Group 1	Known	X
TITANIUM DIOXIDE (TOTAL DUST) 13463-67-7		Group 2B		X
1,2-CYCLOHEXANEDIAMINE 694-83-7	*			
ISOPROPANOL 67-63-0		Group 1 Group 3		
AMORPHOUS SILICA 7631-86-9		Group 3	Reasonably Anticipated	X
ALUMINUM OXIDES 1344-28-1			Reasonably Anticipated	X

Reproductive effects

Suspected of damaging fertility or the unborn child.

STOT - single exposure

No information available

STOT - repeated exposure

Causes damage to organs through prolonged or repeated exposure

Target organ effects

Eyes, kidney, liver, respiratory system, Skin.

Aspiration hazard

No information available.

Acute Toxicity

14.288151 % of the mixture consists of ingredient(s) of unknown toxicity.

12. ECOLOGICAL INFORMATION**Ecotoxicity**

Toxic to aquatic life with long lasting effects

43.52566 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Component	Toxicity to algae	Toxicity to fish	Toxicity to daphnia
BENZYL ALCOHOL 100-51-6	35: 3 h Anabaena variabilis mg/L EC50	10: 96 h Lepomis macrochirus mg/L LC50 static 460: 96 h Pimephales promelas mg/L LC50 static	23: 48 h water flea mg/L EC50
EPOXY RESIN (LER) 25085-99-8	11 mg/L 72 hr	2 mg/L 96 hr Oncorhynchus mykiss	1.8 mg/L 48h
NONYLPHENOL 84852-15-3	0.16 - 0.72: 72 h Pseudokirchneriella subcapitata mg/L EC50 static 0.36 - 0.48: 96 h Pseudokirchneriella subcapitata mg/L EC50 static 1.3: 72 h Desmodesmus subspicatus mg/L EC50	0.135: 96 h Pimephales promelas mg/L LC50 flow-through 0.1351: 96 h Lepomis macrochirus mg/L LC50 flow-through	0.14: 48 h Daphnia magna mg/L EC50
MODIFIED ALIPHATIC AMINE 140-31-8	495: 72 h Pseudokirchneriella subcapitata mg/L EC50	1950 - 2460: 96 h Pimephales promelas mg/L LC50 flow-through 1000: 96 h Poecilia reticulata mg/L LC50 semi-static 100: 96 h Oncorhynchus mykiss mg/L LC50 semi-static	32: 48 h Daphnia magna mg/L EC50
ISOPROPANOL 67-63-0	1000: 72 h Desmodesmus subspicatus mg/L EC50 1000: 96 h Desmodesmus subspicatus mg/L EC50	11130: 96 h Pimephales promelas mg/L LC50 static 9640: 96 h Pimephales promelas mg/L LC50 flow-through 1400000: 96 h Lepomis macrochirus µg/L LC50	13299: 48 h Daphnia magna mg/L EC50
PROPRIETARY	245000: 24 h Chlorella vulgaris mg/L EC50		
AMORPHOUS SILICA 7631-86-9	440: 72 h Pseudokirchneriella subcapitata mg/L EC50	5000: 96 h Brachydanio rerio mg/L LC50 static	7600: 48 h Ceriodaphnia dubia mg/L EC50
DIETHYLENE TRIAMINE 111-40-0	1164: 72 h Pseudokirchneriella subcapitata mg/L EC50 345.6: 96 h Pseudokirchneriella subcapitata mg/L EC50 592: 96 h Desmodesmus subspicatus mg/L EC50	1014: 96 h Poecilia reticulata mg/L LC50 semi-static 248: 96 h Poecilia reticulata mg/L LC50 static 430: 96 h Leuciscus idus mg/L LC50 semi-static	16: 48 h Daphnia magna mg/L EC50 37: 24 h Daphnia magna mg/L EC50

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility in Environmental Media

Component	log Pow
BENZYL ALCOHOL 100-51-6	1.1
NONYLPHENOL 84852-15-3	5.4
MODIFIED ALIPHATIC AMINE 140-31-8	-1.48
ISOPROPANOL 67-63-0	0.05
PROPRIETARY	0.784
DIETHYLENE TRIAMINE 111-40-0	-1.3

Other Adverse Effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal Methods	It must undergo special treatment, e.g. at suitable disposal site, to comply with local regulations.
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal.

Component	CAWAST
ISOPROPANOL 67-63-0	Toxic Ignitable
DIETHYLENE TRIAMINE 111-40-0	Toxic

14. TRANSPORT INFORMATION**DOT**

UN/ID no.	3066
Proper Shipping Name	paint
Hazard Class	8
Subsidiary Hazard Class	III

IATA

Additional information	Call TNE MEC Traffic Department - 816-474-3400 for additional information or other modes of Transportation.
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15. REGULATORY INFORMATION**International Inventories**

TSCA	Complies
DSL/NDSL	Does not comply
EINECS/ELINCS	Does not comply
ENCS	Does not comply
IECSC	Does not comply
KECL	Does not comply
PICCS	Does not comply
AICS	Does not comply

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

United States of America**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and and Title 40n of the Code of Federal Regulations, Part 372:

Component	SARA 313 - Threshold Values
NONYLPHENOL - 84852-15-3	1.0
ISOPROPANOL - 67-63-0	1.0

ALUMINUM OXIDES - 1344-28-1	1.0
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SARA 311/312 Hazardous**Categorization**

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	Yes
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

CERCLA**United States of America****California Prop. 65**

WARNING! This product contains a chemical known in the State of California to cause cancer

Component	California Prop. 65
CRYSTALLINE SILICA (QUARTZ) - 14808-60-7	Carcinogen
TITANIUM DIOXIDE (TOTAL DUST) - 13463-67-7	Carcinogen
1,2-CYCLOHEXANEDIAMINE - 694-83-7	*

California SCAQMD Rule 443

Contains Photochemically Reactive Solvent

State Right-to-Know

Component	New Jersey	Massachusetts	Pennsylvania
CRYSTALLINE SILICA (QUARTZ) 14808-60-7	X	X	X
BENZYL ALCOHOL 100-51-6		X	X
TITANIUM DIOXIDE (TOTAL DUST) 13463-67-7	X	X	X
MODIFIED ALIPHATIC AMINE 140-31-8	X	X	X
1,3-BENZENEDIMETHANAMINE 1477-55-0	X	X	X
ISOPROPANOL 67-63-0	X	X	X
PROPRIETARY	X	X	X
AMORPHOUS SILICA 7631-86-9	X	X	X
ALUMINUM OXIDES 1344-28-1	X	X	X
STODDARD SOLVENT (MINERAL SPIRITS) 8052-41-3	X	X	X
DIETHYLENE TRIAMINE 111-40-0	X	X	X

16. OTHER INFORMATION**NFPA**

Health 3

Flammability 2

Instability 0

Physical hazard *

**HMIS (Hazardous
Material Information
System)**

Health 3*

Flammability 2

Reactivity 0

Prepared By
Revision DateTnemec Regulatory Dept: 816-474-3400
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Revision Summary

1 9 5 6 7 10 11 14 15

Disclaimer

For specific information regarding occupational safety and health standards, please refer to the Code of Federal Regulations, Title 29, Part 1910.

To the best of our knowledge, the information contained herein is accurate. However, neither the Tnemec Company or any of its subsidiaries assume any liability whatsoever for the accuracy of completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.

End of SDS