1. IDENTIFICATION

Product identifier
Product Code F044-0700
Product Name ACCELERATOR EPOXY

Other means of identification
Common Name SERIES 44-700
Synonyms None

Recommended use of the chemical and restrictions on use
Recommended Use industrial paint.
Uses advised against Consumer use, For professional use only. Not for residential use.

Details of the supplier of the safety data sheet
Manufacturer Address Tnemec Company, Inc. 6800 Corporate Drive, Kansas City, MO 64120-1372 816-474-3400
Distributor Tnemec Company, Inc. 86 Boul, des Entreprises, Ste. 203, Boisbriand, Quebec Canada J7G 2T3
Emergency telephone number Company Phone Number Tnemec Regulatory Dept: 816-474-3400
24 Hour Emergency Phone Number 800-535-5053 (Infotrac)

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status
This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

<table>
<thead>
<tr>
<th>Hazard Category</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity - Oral</td>
<td>Category 4</td>
</tr>
<tr>
<td>Acute toxicity - Dermal</td>
<td>Category 4</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Category 2</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>Category 2</td>
</tr>
<tr>
<td>Flammable Liquids</td>
<td>Category 4</td>
</tr>
</tbody>
</table>

Label elements

WARNING

Hazard statements
Causes skin irritation
Causes serious eye irritation
Combustible liquid
Precautionary Statements

Prevention
Wash face, hands and any exposed skin thoroughly after handling
Do not eat, drink or smoke when using this product
Wear protective gloves/protective clothing/eye protection/face protection

Response
Get medical advice/attention if you feel unwell
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN: Wash with plenty of soap and water
Call a POISON CENTER or doctor/physician if you feel unwell
If skin irritation occurs: Get medical advice/attention
Take off contaminated clothing and wash before reuse
IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
Rinse mouth

Storage
Keep away from children

Disposal
Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Other information
Harmful to aquatic life with long lasting effects
SEE SAFETY DATA SHEET
Acute Toxicity
0 % of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS No</th>
<th>Weight-%</th>
</tr>
</thead>
<tbody>
<tr>
<td>MODIFIED ALIPHATIC AMINE</td>
<td>90-72-2</td>
<td>60 - 100%</td>
</tr>
</tbody>
</table>

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice
If symptoms persist, call a physician.

Eye contact
Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, consult a specialist.

Skin contact
Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.

Inhalation
Remove to fresh air. Oxygen or artificial respiration if needed.

Ingestion
If swallowed, do not induce vomiting. Get medical attention immediately.

Self-protection of the first aider
Use personal protective equipment. Avoid contact with eyes, skin and clothing.

Most important symptoms and effects, both acute and delayed
Notes to physician
Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Unsuitable extinguishing media
Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical
Thermal decomposition can lead to release of irritating gases and vapours. In the event of fire and/or explosion do not breathe fumes.

Hazardous combustion products

Protective equipment and precautions for firefighters
Use water spray to cool unopened containers. In the event of fire, wear self-contained breathing apparatus. Keep away from heat/sparks/open flames/hot surfaces. MAY CAUSE HEAT AND PRESSURE BUILD-UP IN CLOSED CONTAINERS.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions
Avoid contact with eyes, skin and clothing. Use personal protective equipment. Remove all sources of ignition.

Environmental Precautions

Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not flush into surface water or sanitary sewer system.

Methods and material for containment and cleaning up

Methods for containment
Remove all sources of ignition. Spills may be collected with inert, absorbent material for proper disposal. Use non-sparking tools, protective gloves, goggles and clothing, adequate ventilation, avoid the breathing of vapors and use respiratory protective devices. Transfer absorbent material to suitable containers for proper disposal.

Methods for cleaning up
If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling
Close container after each use. Avoid contact with eyes, skin and clothing. Do not eat, drink or smoke when using this product. If splashes are likely to occur, wear goggles. Wear protective gloves/clothing. Do not burn, or use a cutting torch on, the empty drum. When used in a mixture, read the labels and safety data sheets of all components. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage
Prevent build-up of vapors by opening all windows and doors to achieve cross ventilation.

Incompatible products

8. EXPOSURE CONTROLS/PERSONAL PROTECTION
Control parameters

Exposure guidelines
Appropriate engineering controls

Engineering measures
Sufficient ventilation, in volume and pattern, should be provided through both local and general exhaust to keep the air contaminant concentration below current applicable OSHA Permissible Exposure Limits (PEL) and ACGIH’s Threshold Limit Values (TLV). Appropriate ventilation should be employed to remove hazardous decomposition products formed during welding or flame cutting operations of surfaces coated with this product.

Individual protection measures, such as personal protective equipment

Eye/face protection
Safety glasses with side-shields If splashes are likely to occur, wear face-shield.

Skin and body protection
Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory protection
Use only with adequate ventilation. Do not breathe vapors, spray mist, or dust. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor/mist or dust levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application. Follow respirator manufacturer’s directions for respirator use.

General hygiene considerations
Handle in accordance with good industrial hygiene and safety practice. Avoid breathing dust created by cutting, sanding, or grinding.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>liquid</td>
<td></td>
</tr>
<tr>
<td>Appearance</td>
<td>amber</td>
<td></td>
</tr>
<tr>
<td>Color</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Odor</td>
<td>amine</td>
<td></td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
<td></td>
</tr>
<tr>
<td>Melting point / freezing point</td>
<td>No data available</td>
<td></td>
</tr>
<tr>
<td>Boiling point / boiling range</td>
<td>72 °C / 162 °F</td>
<td></td>
</tr>
<tr>
<td>Flash point</td>
<td>93 °C / 200.0 °F</td>
<td></td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available</td>
<td></td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
<td></td>
</tr>
<tr>
<td>Flammability Limit in Air</td>
<td>No data available</td>
<td></td>
</tr>
<tr>
<td>Upper flammability limit</td>
<td>N/A</td>
<td></td>
</tr>
<tr>
<td>Lower flammability limit</td>
<td>N/A</td>
<td></td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
<td></td>
</tr>
<tr>
<td>Vapor density</td>
<td>No data available</td>
<td></td>
</tr>
<tr>
<td>Specific gravity</td>
<td>0.97122</td>
<td>g/cm3</td>
</tr>
<tr>
<td>Water solubility</td>
<td>Insoluble in cold water</td>
<td></td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>No data available</td>
<td></td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>No data available</td>
<td></td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No data available</td>
<td></td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
<td></td>
</tr>
<tr>
<td>Kinematic viscosity</td>
<td>No data available</td>
<td></td>
</tr>
<tr>
<td>Dynamic viscosity</td>
<td>No data available</td>
<td></td>
</tr>
</tbody>
</table>

Other Information

Density                          | 8.09999 lbs/gal          |
Volatile organic compounds (VOC) | 0 lbs/gal                |
Total volatiles weight percent 0 %
Total volatiles volume percent 0 %
Bulk density No information available

10. STABILITY AND REACTIVITY

Reactivity
No data available

Chemical stability
Stable under recommended storage conditions.

Possibility of hazardous reactions
None under normal processing.

Conditions to avoid
Heat, flames and sparks.

Incompatible materials
Incompatible with oxidizing agents, Acids, sodium hypochlorite, Metals, Peroxides

Hazardous decomposition products

11. TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure

Inhalation May cause central nervous system depression with nausea, headache, dizziness, vomiting, and incoordination.

Eye contact Causes serious eye irritation.

Skin contact Irritating to skin.

Ingestion Harmful if swallowed.

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>LD50 Oral</th>
<th>LD50 Dermal</th>
<th>LC50 Inhalation</th>
</tr>
</thead>
<tbody>
<tr>
<td>MODIFIED ALIPHATIC AMINE 90-72-2</td>
<td>= 1200 mg/kg ( Rat )</td>
<td>= 1280 mg/kg ( Rat )</td>
<td>-</td>
</tr>
</tbody>
</table>

Information on toxicological effects

Symptoms Symptoms of overexposure are dizziness, headache, tiredness, nausea, unconsciousness, cessation of breathing. Irritating to eyes and skin.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Irritating to skin.
Eye damage/irritation Irritating to eyes.
Sensitization No information available.
Mutagenicity No information available.
Carcinogenicity There are no known carcinogenic chemicals in this product.
Reproductive effects No information available.
STOT - single exposure No information available
STOT - repeated exposure No information available
Aspiration hazard No information available.

Acute Toxicity 0 % of the mixture consists of ingredient(s) of unknown toxicity.
12. ECOLOGICAL INFORMATION

Ecotoxicity

Harmful to aquatic life with long lasting effects

0 % of the mixture consists of components(s) of unknown hazards to the aquatic environment

Persistence and degradability

Not readily biodegradable.

Bioaccumulation

No information available.

Mobility in Environmental Media

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>log Pow</th>
</tr>
</thead>
<tbody>
<tr>
<td>MODIFIED ALIPHATIC AMINE</td>
<td>90-72-2</td>
</tr>
</tbody>
</table>

Other Adverse Effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal Methods

Keep container tightly closed. If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

DOT

Proper Shipping Name 1719 - Caustic alkali liquid, n.o.s 2.4.6-tris((Dimethylamino)Methyl)Phenol
Hazard Class 8
Packing Group III
Emergency Response Guide Number 154

Additional information

Call TNEMEC Traffic Department - 816-474-3400 for additional information or other modes of Transportation.

15. REGULATORY INFORMATION

International Inventories

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>TSCA</td>
<td>Complies</td>
</tr>
<tr>
<td>DSL/NDSL</td>
<td>Complies</td>
</tr>
<tr>
<td>EINECS/ELINCS</td>
<td>Complies</td>
</tr>
<tr>
<td>ENCS</td>
<td>Complies</td>
</tr>
<tr>
<td>IECSC</td>
<td>Complies</td>
</tr>
<tr>
<td>KECL</td>
<td>Complies</td>
</tr>
<tr>
<td>PICCS</td>
<td>Complies</td>
</tr>
</tbody>
</table>
AICS Complies

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and and Title 40n of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazardous Categorization

Acute Health Hazard: Yes
Chronic Health Hazard: Yes
Fire Hazard: Yes
Sudden Release of Pressure Hazard: No
Reactive Hazard: No

California Prop. 65
None of the ingredients are listed with California Proposition 65.

California SCAQMD Rule 443
Does Not Contain Photochemically Reactive Solvent

State Right-to-Know

16. OTHER INFORMATION

NFPA
Health 3
Flammability 1
Instability 1
Physical hazard *

HMIS (Hazardous Material Information System)
Health 3*
Flammability 1
Reactivity 1

Prepared By Tnemec Regulatory Dept: 816-474-3400
Revision Date 07-Dec-2017
Revision Summary 9 4 5 8 7 10 11 14 15

Disclaimer
For specific information regarding occupational safety and health standards, please refer to the Code of Federal Regulations, Title 29, Part 1910.
To the best of our knowledge, the information contained herein is accurate. However, neither the Tnemec Company or any of its subsidiaries assume any liability whatsoever for the accuracy of completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.

End of SDS